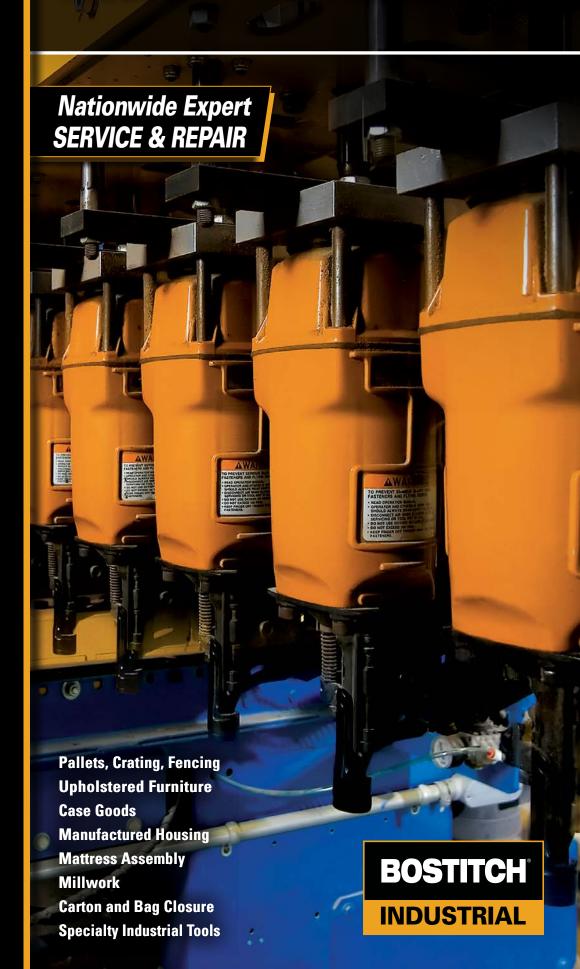
# (R)

# **Industrial Tools & Fasteners**







Our tools have been dropped, dragged, shaken and even frozen under sub-zero conditions. Why go to extremes? At Bostitch® Industrial we know that you demand superior performance in extreme industrial work environments. At the end of the day, you know that Bostitch® Industrial is up to your challenge; you can depend on us... no excuses.

#### IMPORTANT SAFETY INFORMATION



#### IMPORTANT – READ CAREFULLY

You, and others working around you, can be seriously injured by fastener driving tools if you do not follow the instructions provided on the tool and in the operator's manual. Used properly, these tools provide easy, safe, and efficient methods for driving nails and staples for all kinds of construction projects.

REFER to your Operator's Manual, Parts List, or call Bostitch® Industrial Customer Service at: 1-800-832-3080 if any of the terms used below are unfamiliar to you.



EYE PROTECTION which conforms to ANSI Z87.1 specifications and provides protection against flying particles both from the FRONT and SIDE should ALWAYS be worn by the operator and others in the work area when connecting to air supply, loading, operating or servicing this tool. Eye protection is required to guard against flying fasteners and debris, which could cause severe eye injury.

#### THE CONTACT OR SEQUENTIAL TRIP

Bostitch offers two types of triggers for pneumatic tools: Contact Trip (black trigger) and Sequential Trip (silver-gray trigger). Each trigger has specific advantages. For example, the Contact Trip is best suited for high-volume, rapid nailing or stapling where exact placement of the fastener is not important.

The Sequential Trip is best suited for applications where rapid nailing is not required or where the exact placement of the fasteners is important. You should evaluate your construction project to determine which trigger type is best for you.

#### **CONTACT TRIP**

A Bostitch® Industrial tool with the Contact Trip (black trigger) will drive a nail whenever both the trip and the trigger are depressed at the same time.

The tool can be used to rapidly drive nails by holding the trigger pulled and repeatedly bumping the trip against the work to be nailed (Bump Firing). A nail is driven each time the trip is bumped against the work.

The Contact Trip (black trigger) will not prevent a nail from being accidentally driven if the trigger is held, pulled and the trip is bumped against any object or person. Never hold or carry the tool with your finger on the trigger unless driving fasteners.

The Contact Trip (black trigger) can also be operated by holding the tool against the work with the trip depressed and then pulling the trigger (Place Nailing).

When using a Contact Trip for Place Nailing, the tool may bounce due to recoil, and if the tool is allowed to recontact the work surface while you are holding the trigger, a second nail will be driven. The operator should allow the tool to recoil far enough to release the trip and avoid a second cycle. Don't push the tool down extra hard; let the tool do the work.

#### **SEQUENTIAL TRIP**

The Sequential Trip (silver-gray trigger) offers a positive safety advantage since it will not accidentally drive a nail if the tool is bumped against any surface or while the operator is holding the tool with the trigger pulled.

It also allows Place Nailing without the possibility of driving a second nail on recoil as described under "Contact Trip."

The Sequential Trip (silver-gray trigger) gets its name from the "sequence" required to operate the tool. To drive a nail, the operator must first depress the trip against the work and then pull the trigger. To drive a second nail, the operator must lift the tool from the work, release the trigger, and then repeat the above sequence.

If further information is required, call Bostitch® Industrial Customer Service at 1-800-832-3080.

www.BostitchIndustrial.com

orders@BostitchIndustrial.com

Phone: 1-800-832-3080 FAX: 1-800-842-9360

# TABLE OF CONTENTS

This catalog was designed to highlight the complete line of Bostitch® Industrial tools and collated fasteners specifically suited for a particular industry.

#### INDUSTRIAL APPLICATIONS

PALLETS, CRATING, FENCING 8-11

**UPHOLSTERED FURNITURE 12-15** 

**CASE GOODS 16-17** 

**MANUFACTURED HOUSING 18-22** 

**MATTRESS ASSEMBLY 23-25** 

MILLWORK 26-28

PACKAGING (CARTON AND BAG CLOSURE) 29 - 35

SPECIALTY APPLICATIONS 36-39

FEATURED TOOL: IC60-1 45

#### **FASTENERS**

NAILS 40, 41

STAPLES 42, 43, 44

PALLET PLUS™ 6.7

SPENAX™ RINGS 46, 47

#### INDEX

TOOL INDEX & PART NUMBER GUIDE 48 - 50

**APPLICATIONS INDEX** 51

Nationwide Expert SERVICE & REPAIR

Pages 4, 5, 18

# NATIONWIDE EXPERT

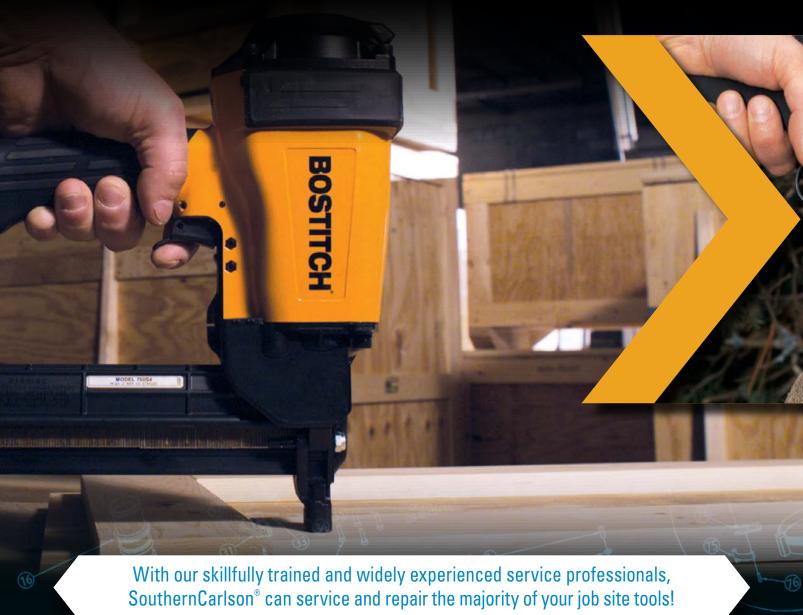
# SouthernCarlson®

is an approved Service and Repair provider for

# **BOSTITCH® INDUSTRIAL**

With over 140 locations in 34 States and Mexico, SouthernCarlson® has a network of service and repair technicians to keep your tools working at top performance. The entire SouthernCarlson® team is committed to ensuring your equipment runs seamlessly project after project.





www.SouthernCarlson.com

# SERVICE & REPAIR







# Pallet Plus™

**Revolutionary Nail Technology. Ultimate Pallet Performance.** 

# Why Pallet Plus™ is the Industry Leader for Pallet Nails

Pallet Plus<sup>™</sup> is a series of premium performing fasteners from Bostitch<sup>®</sup> Industrial. Rigorous tests were performed and the overwhelming results confirmed Pallet Plus<sup>™</sup> would revolutionize the pallet industry.

At **Bostitch**® **Industrial** we pride ourselves on our ability to deliver new and exciting fastener technology not only for today but for the next 100 years.

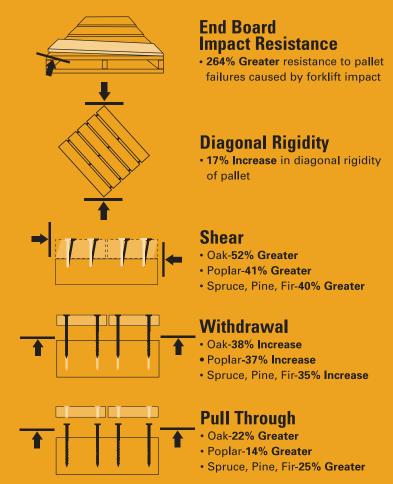
**264% More Protection from End Board Impact** 

17% Increase in Diagonal Rigidity

40% Greater Shear Resistance

35% Increase in Withdrawal Performance

15% Greater Resistance to Pull-Through



Test results reflect increase in performance compared to standard 2" x .099" screw shank pallet nail.

# **Bostitch® Industrial Featured Pallet Plus™ Item**

# Pallet Plus™ .084" Collated Nails

Your replacement for standard .099" pallet nails. Our patented nail geometry delivers equivalent performance to standard .099" pallet nails using a shorter and thinner nail. Also take advantage of the 20% lighter N64084-1 tool.

- Equal Performance vs. Standard .099" Collated Pallet Nails
- Use a Lighter Tool
- Increase Productivity
- Reduce Operator Fatigue



# Pallet Plus™ The Results Are Decisive

# • 19% larger head • Maximizes shear and pull through performance Foundation for greater pallet end board impact resistance and diagonal rigidity **Industry Leadership** • International provider of collated fastener solutions to the pallet industry Serving industry since 1896 · Introduced first coil nailer and nails in 1965 **3 Patents Pending** Innovative nail design • Ultra performance Recognized product differentiation "No Voids" Shank **Technology** • 100% deep screw in active plane area · No voids for collation wire Optimizes withdrawal performance **Royal Purple Coating** Maximizes depth of drive Polymer coating composition optimized for maximum anti-withdrawal performance Colored for easy identification **Made to Fit** N86C, N89C-1P

**Fat Head** 

**Precision Point** 

Reduces splitting in hardwoods

Available in Blunt Diamond and Blunt Chisel

# **PALLETS, CRATING, FENCING**

#### **INDUSTRIAL**

Bostitch® Industrial offers an extensive line of hard-working, long-lasting industrial strength pneumatic tools.

## **Pallet Repair and Assembly:**

**IC60-1 Coil Nailer** 

N64084-1 Coil Pallet Nailer

N64099-1 Coil Pallet Nailer\*

**N89C-1P Pallet Nailer** 

N70CB-1 Angle Coil Nailer\*

N70CB-PAL Machine-Mount Pallet Nailer\*

N80CB-1 Coil Pallet Nailer\*\*

N80CB-PAL Machine-Mount Pallet Nailer\*\*

N400C-1 Coil Pallet Nailer\*

650S4-1 Stapler

650S5-1 Stapler

863S4-1 Stapler

**CF15-2 Corrugated Tool** 

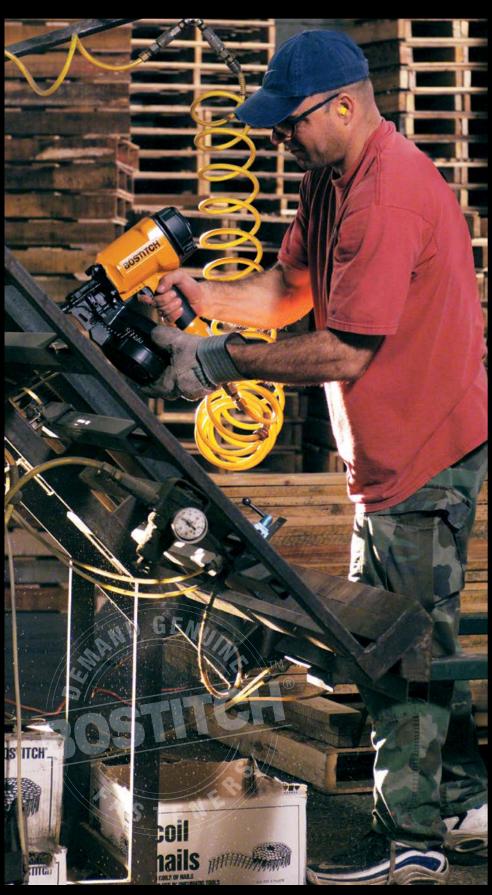
\*Some restrictions apply \*\*Canada only



650S4-1 Reattaching Deck Board



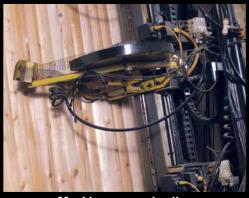
CF15-2 Pneumatic corrugated tool repairing split stringer



There's Bostitch® Industrial fastener for every application. Check out our Fastener - Tool Selection guide on pages 40 - 44 in the back of the catalog.



750S4-1 Assembling crate face-frame



**Machine mounted nailer** 



IC60-1 Coil nailer fastening fence header board

## **Crate Assembly:**

IC60-1 Coil Nailer

N70CB-1 Angle Coil Nailer\*

N80CB-1 Coil Nailer\*\*

N64084-1 Coil Nailer

N64099-1 Coil Nailer\*

N400C-1 Coil Nailer\*

**N89C-1P Coil Nailer** 

438S2-1 Wide Crown Stapler

**538S4-1 Stapler** 

**538S5-1 Stapler** 

650S4-1 Stapler

650S5-1 Stapler

**750S4-1 Stapler** 

750S5-1 Stapler

863S4-1 Stapler

#### **Fence Assembly:**

N64084-1 Coil Nailer

N80CB-1

**HFP9 Fence Plier** 

\*Some restrictions apply \*\*Canada only



N400C-1\* Nailing mat to block pallet



HFP9 Attaching tensioning wire to chain-link fence with 9 gauge aluminum hog rings

# **BOSTITCH**\*

#### **INDUSTRIAL**



#### IC60-1

#### **Box Frame Nailer**

#### Features:

- Uses wire collated nails
- · Lightweight, compact design
- Durable cast aluminum frame and cap • Quick-open composite canister survives falls
- · Adjustable exhaust to direct air away
- Side wear guards and bumpers protect
- tool from damage
- · Rubber grip for improved comfort and control
- 360 degree directional exhaust

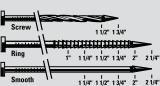
#### **Applications:**

**PALLETS, CRATING, FENCING** 

- · Pallets assembly and repair
- Fence panel assembly
- · Crate assembly

#### Description:

- Tool Weight: 5.7 lbs.
- Driving Power: 445 inch lbs. @ 100 psi
- Magazine Capacity: 300 to 350 depending on nail size
- 1" to 2-1/4" (2d to 7d)



Available in: Plain, galvanized, stainless steel, aluminum

## N400C-1\*, N100C-1\*

#### Hardwood Pallet, Crate Nailer

#### Features:

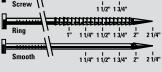
- Drives wire collated nails from .099" to .148" in diameter
- Secondary handle, rubber grip and integral balancer mounting point in cap

#### Applications:

- Block pallet assembly
- Hardwood Crate and Pallet Assembly

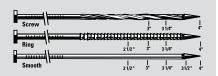
#### Tool Description:

- Tool Weight: 11.6 lbs.
- Driving Power: 1450 inch lbs. @ 100 psi
- · Magazine Capacity: 225 to 300 depending on nail size



#### FASTENERS: AC, C, FC SERIES

#### 15° Coil Nail



Available in: Plain, galvanized, stainless steel

#### N64084-1, N64099-1\*

# Pallet, Crate, Fence Nailer

#### Features:

- Uses wire collated nails
- · Oversized canister opens completely for easy reloading
- Tool-free adjustable exhaust
- Oversized bore for driving

#### N64084-1

.084" Pallet Plus™ nails

#### N64099-1

.099" Pallet Plus™ and WB nails

#### Applications:

- Crate frames, medium duty pallet assembly and repair
- · Fence panel assembly
- Picket assembly using aluminum nails

#### Tool Description:

- Tool Weight: 6.1 lbs.
- Driving Power: 560 inch lbs. @ 100 psi
- Magazine Capacity: 225 to 350 depending on nail size
- 1-1/4" to 2-1/2" (3d to 8d)

#### FASTENERS: AC, C, FC SERIES



#### N70CB-1\*

#### **Heavy Duty Pallet Nailer**

#### Features:

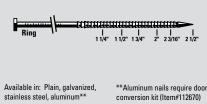
- · Uses wire collated nails
- · Angled coil design for high operator visibility
- · Quick loading canister
- · Better balance for operating ease
- 360 degree directional exhaust

#### Applications:

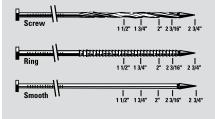
· Heavy duty pallet assembly

#### **Tool Description:**

- Tool Weight: 7.9 lbs.
- Driving Power: 738 inch lbs. @ 100 psi
- . Magazine Capacity: 225 to 300 depending on nail size
- 1-1/2" to 2-3/4" (4d to 9d)



#### FASTENERS: AC, C, ACP, FC SERIES



Available in: Plain, galvanized, stainless steel, aluminum\*

\*\*Aluminum nails require door conversion kit (Item#112670)

#### FASTENERS: AC, C, FC, FC Pallet Plus™ SERIES



#### FASTENERS: AC, C, FC, FC Pallet Plus™ SERIES

## N70CB-PAL\*, N80CB-PAL

#### Features:

• Uses 15 degree wire collated nails

**Machine Mount Pallet Nailer** 

• 360 degree directional exhaust

#### **Applications:**

Machine mount nailer

#### **Tool Description:**

- Magazine Capacity: 225 to 300
- N70CB-PAL Driving Power: 880 inch lbs.
- N80CB-PAL Driving Power: 738 inch lbs.

# **PALLETS, CRATING, FENCING**

# **BOSTITCH**

#### INDUSTRIAL



#### N89C-1P, N80CB-1\* (for Canada only)

# Heavy Duty Pallet, Fence Nailer

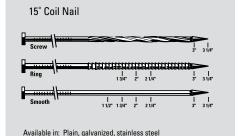
- · Quick-open composite canister survives falls
- Drives wire collated nails .099"-.148"
- Durable aluminum housing
- Rubber comfort grip
- 360 degree directional exhaust

#### **Applications:**

- · Heavy duty block pallet assembly
- . Heavy duty picket fence assembly

#### **Tool Description:**

- Tool Weight: 8.1 lbs. / 8.4 lbs.
- . Driving Power: 1050 inch lbs. / 880 inch lbs.
- Magazine Capacity: 225 to 300 depending on nail size



FASTENERS: AC, C, FC, FC Pallet Plus™ SERIES

16-Gauge S4 Staple

#### 538\$4-1, 538\$5-1

# Medium Duty Crate Stapler

- Anti-Jam<sup>™</sup> magazine permits staples to exit nose without jamming
- Long narrow nose for improved line of sight
- Adjustable trip for positive staple depth control
- Long magazine kit available
- 360 degree directional exhaust

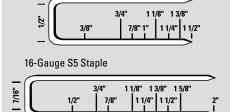
#### **Applications:**

· Light and medium duty crate framing and sheathing

#### **Tool Description:**

- Tool Weight: 4.7 lbs.
- Driving Power: 260 inch lbs. @ 100 psi
- Magazine Capacity: 160
- Long Magazine: 300 +

538S4-1: 16 Gauge 3/8" to 1-1/2" leg 538S5-1: 16/17 Gauge 1/2" to 2" leg





#### 650S4-1, 650S5-1, 863S4-1

#### Heavy Duty Pallet, Crate Stapler

#### Features:

Applications:

· Heavy duty pallet

- Anti-Jam<sup>™</sup> breathing magazine permits staples to exit nose without jamming
- Long magazine kit available
- 360 degree directional exhaust

manufacturing and repair

Heavy duty crate framing

#### **Tool Description:** 650S4-1

- Tool Weight: 5.3 lbs.
- Driving Pwr: 465 inch lbs. @ 100 psi
- Magazine Capacity: 160
- Long Magazine: 300 +
- S4 and S5: 1-1/2" to 2" leg

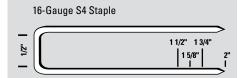
#### 850S5-1

- Tool Weight: 5.9 lbs.
- Driving power: 570 inch lbs.
- Magazine Capacity: 160
- · Long Magazine: 300 +
- 1-1/2" to 2" leg

#### 863S4-1

- Tool Weight: 5.7 lbs.
- Driving Pwr: 570 inch lbs. @ 100 psi
- Magazine Capacity: 160
- Long Magazine: 260
- 1-1/2" to 2-1/2" leg

#### **FASTENERS: 16S4, S5 STAPLES**









#### CF15-2

#### Pallet Stringer Repair

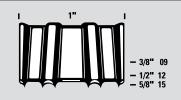
- Powerful to provide full penetration of stringers
- 360 degree directional exhaust

· Repairing and strengthening split pallet stringers

#### **Tool Description:**

- Tool Weight: 6.58 lbs.
- Driving Power: 433 inch lbs.
- Magazine Capacity: 108

#### FASTENERS: 16S4, S5 STAPLES



Available in: Aluminum

#### HFP9

#### Wire Fence Tool

#### Features:

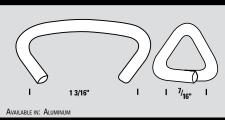
- · Allows collated hog rings to feed directly into the jaws
- Magazine pivots, allowing the tool to reach into difficult areas to fasten tension wire
- 360 degree directional exhaust

#### **Applications:**

· Fastening tensioning wire, signs to fence, stitching butt ends, and repair

#### **Tool Description:**

- Tool Weight: 1.2 lbs.
- Magazine Capacity: 25 rings



FASTENER: RING09AL25



# **UPHOLSTERED FURNITURE**

#### **INDUSTRIAL**

To increase productivity, it takes a quality craftsman and the right tool for the right job. Bostitch® Industrial is your partner every step of the way.

#### **Furniture Frame Assembly:**

**538S4-1 Stapler** 

**538S5-1 Stapler** 

650S4-1 Stapler

650S5-1 Stapler

## **Spring Assembly:**

438S5-1 Stapler (will require 438S5CLP KIT/ Nose Magnet)

## **Trim Assembly:**

S32SX-1 Stapler

S32SL-1 Stapler

**BT35B-1 Brad Nailer** 

**BT50B-1 Brad Nailer** 

## **Packaging:**

**DS-3522 Box Closer** 

**DS-3219 Box Closer** 

**BTFP12180 Manual Box Closer** 

**BTFP12181 Pneumatic Box Closer** 

BTFP12182 Box Closer

**D62ADC Box Closer** 

#### **Fabric to Wood:**

21671B 71 Series Stapler
21671B-A Autofire
Regular Magazine
21671B-ALM Autofire
Long Magazine
21671B-LN Long Nose
21680B 80 Series Stapler
21680B-LN Long Nose
21697B 97 Series Stapler

#### **Fabric to Wire:**

TR201 D-Ring Spring Return
Short Magazine Closing Tool
TR203 D-Ring Spring Return
Long Magazine Closing Tool
TR315 D-Ring Air Return
Long Magazine Closing Tool





# BOSTITCH

#### INDUSTRIAL











## **UPHOLSTERED FURNITURE**

#### 216 Series

#### Fabric to Wood Assembly

#### Features:

#### 21671B:

• Very lightweight, rugged, all metal construction, quiet, low air consumption

#### 21671B-LN:

- Same as 21671B but with extended nose for greater visibility and access to hard-to-reach areas
- · Long nose also helps prevent scarring and scratching of wood

#### 21671B-A:

- 2-function trigger light squeeze for single fire mode; full squeeze for auto-fire mode
- Auto fire rate can be adjusted from 0 to 1600 staples/minute
- · Same hand that activates trigger also opens magazine, allowing for new staple insertion with the free hand

#### 21671B-ALM:

- Same as 21671B-A but w/long magazine (392 Staples) 21680B, 21680B-LN (long nose)
- Same as 21671B but fires 80 series staples
- 21697B Attaching double welt

#### Applications:

- Securing fabric to wood frame
- · Pre-upholstery spring-up operation attach cardboard, webbing, Propex to frame
- Boat seating with stainless steel staples

#### **Tool Description:**

#### 21671B

- Tool Weight: 1.8 lbs.
- Magazine Capacity: 196, 71 series staples

#### 21697B

- Tool Weight: 1.9 lbs.
- Magazine Capacity: 156, 97 series staples

#### 21671B-LN

- . Tool Weight: 2.1 lbs.
- Magazine Capacity: 196, 71 series staples

#### 21671B-A

- Tool Weight: 2.6 lbs.
- Magazine Capacity: 196, 71 series staples

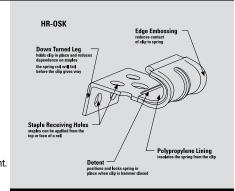
#### 21671B-ALM

- Tool Weight: 3.0 lbs.
- · Magazine Capacity: 392, 71 series staples

#### 21680B, 21680B-LN, 21680B-ALM

- . Tool Weight: 1.8 lbs.
- Magazine Capacity: 156, 80 series staples

#### FASTENERS: 71, 80 SERIES



71 Staple

80 Staple

97 Staple

## 438S5-1 Clip Kit

#### Spring Anchor Clip Stapler

#### Features:

- . Ability to load OSK clip into tool prior to stapling
- Magnetic nose holds OSK clip in place for precise alignment of staple legs over
- . Attachment of other sinous spring clips to frame seat and back rails

#### **OSK Clip**

- Polypropylene lined
- Edge embossed

# **Applications:**

· Low volume over-the-rail spring clip placement or applications using plywood back posts

#### **Tool Description:**

- Tool Weight: 4.7 lbs.
- Magazine Capacity: 168 Staples
- Staple: 16 S5 Series, 1/2" to 1-1/2" leg

#### Also Available:

438S5CLPSKIT- For front magnet and steel stop for clip alignment.

438S5CLPTBKIT- For front and back magnets for top and bottom clip alignment. 438550SKCLPKIT- For long nose clips.

# 438\$4-1, 438\$5-1, 538\$4-1, 538\$5-1

#### Frame Assembly

#### Features:

- Anti-Jam™ magazine permits staples to exit nose without jamming
- Long narrow nose for increased visibility
- · Adjustable trip for positive staple depth control
- Long magazine kit available

#### Applications:

- · Attach steel bands to seat rails to support coil springs in 8-way hand tie
- · Plywood frame assembly

#### **Tool Description:**

- Tool Weight: 4.7 lbs.
- Driving Power: 260 inch lbs. @ 100 psi
- Magazine Capacity: 160

438S4-1: 16 Gauge 1/2" to 1-1/2" leg

438S5-1: 16/17 Gauge 1/2" to 1-1/2" leg

**538S4-1**: 16 Gauge 3/8" to 1-1/2" leg

538S5-1: 16/17 Gauge 1/2" to 2" leg

#### Furniture Packaging / Frame Assembly Stapler

#### Features:

450S2-1

- · Lightweight durable aluminum frame
- Anti-Jam™ magazine
- Power control valve, adjusts power by 30%
- · Long-lasting molded rubber comfort grip
- · Reduced height for stapling in tight areas • Rear exhaust directs exhaust away from
- user and work surface • High capacity, top-load magazine decreases reload time
- ESD-450S2-WS 450S2-1 with 22-1/2" extended handle available for easy fastening of boxes to pallets

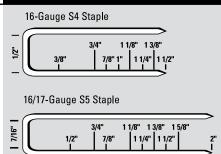
#### Applications:

- Furniture packaging: corrugated boxes to wood
- Frame Assembly, bridge joints

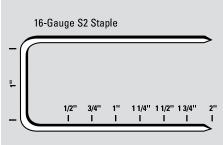
#### **Tool Description:**

- Tool Weight: 4.6 lbs.
- Driving Power: 230 inch lbs. @ 100 psi
- Magazine Capacity: 160
- 1/2" to 2" lea

#### **FASTENERS: 16 S5 SERIES**



**FASTENERS: 16 S4. S5 SERIES** 



#### **FASTENERS: 16 S2 SERIES**

## **UPHOLSTERED FURNITURE**

# BOSTITCH

#### INDUSTRIAL



#### **650S4-1, 650S5-1**

# Furniture Frame Construction

#### Features:

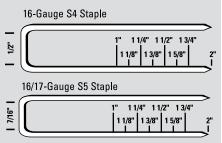
- Anti-Jam™ magazine permits staples to exit nose without jamming
- Increased power to countersink staples into hardwood
- Long-lasting molded rubber comfort grip
- · Long narrow nose for improved line of sight in precise applications

#### **Applications:**

· Furniture frame knock up

#### **Tool Description:**

- Tool Weight: 4.5 lbs.
- Driving Power: 340 inch lbs. @ 100 psi
- 16 Gauge 1" to 2" leg
- 650S4-1 Magazine Capacity: 160
- 650S5-1 Magazine Capacity: 171



#### 651S5-1

#### Medium Crown Stapler

#### Features:

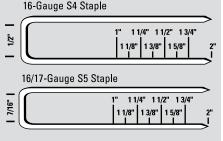
- · Depth-of-drive adjustment
- Selectable trigger
- Quick-release nose-piece for fast jam clearing

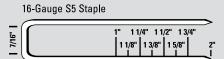
#### **Applications:**

· Furniture assembly

#### **Tool Description:**

- Tool Weight: 4.3 lbs.
- Driving Power: 405 in-lbs
- Operating Range: 70-120 PSI
- Magazine Capacity: 160
- 16 gauge 7/16" crown, 1" to 2" leg







#### TR201, TR203, TR315

#### Attach Edge Roll to **Border Wire**

#### Features:

- TR201 Spring returned tool
- TR203 Spring returned tool long mag.
- TR315 High Speed air return, long mag. Magazine can be pivoted in 90° increments

#### Applications:

• Attaching edge roll to border wire

#### **Tool Description:**

- 15 ga. 3/4" D-Ring, 1/4" min. closure
- Short Magazine: 50 rings, 3.3 lbs. • Long Magazine: 100 rings, 3.6 lbs.

**FASTENERS: 16 S5 SERIES** 

**FASTENERS: 16 S4, S5 SERIES** 







#### S32SL-1, S32SX-1

#### **Production Finish and** Trim Stapler

#### Features:

- Extreme-duty, high cycle design (requires oil)
- · Composite frame/Aluminum magazine
- Narrow nose for improved line of sight

#### Applications:

- · High production finish and trim
- Frame assembly corner blocks, stretchers

#### **Tool Description:**

#### S32SL-1

- Tool Weight: 2.5 lbs.
- Driving Pwr: 160 inch lbs. @ 100 psi

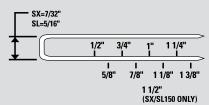
#### S32SX-1

- Tool Weight: 2.4 lbs.
- Driving Pwr: 145 inch lbs. @ 100 psi

#### Available in Basic Steel, galvanized, stainless

15-Gauge D-Ring

18-Gauge SX Staple





#### BT35B-1, BT50B-1

#### Decorative Trim. Corner Block Nailer

#### Features:

- Extreme-duty, high cycle design (requires oil)
- · Composite frame / Aluminum magazine
- Narrow nose for improved line of sight

#### **Applications:**

. Decorative molding, fine trim work

#### **Tool Description:**

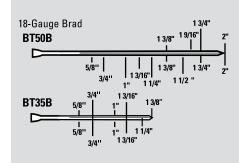
#### BT35B-1

- Tool Weight: 2.4 lbs.
- Driving Pwr: 145 inch lbs. @ 100 psi

#### BT50B-1

- . Tool Weight: 2.6 lbs.
- Driving Pwr: 165 inch lbs. @100 psi

#### FASTENERS: SX SERIES



#### FASTENERS: BT SERIES

15

# **BOSTITCH**

## **INDUSTRIAL**

# **CASE GOODS**

**538S4-1 Stapler 538S5-1 Stapler** 438S2-1 Stapler 438S4-1 Stapler 650S4-1 Stapler 650S5-1 Stapler

S32SL-1 Stapler S32SX-1 Stapler **BT35B-1 Trim Nailer BT50B-1 Brad Nailer** 







18-gauge SX staples building drawers



**CF15-2 Applying corrugated fastener** to an angled butt joint



18-gauge brads fastening quarter round



Caseback being secured with 18-gauge SL staples



18-gauge brads applying trim

Need Expert Service & Repair for your long-lived Bostitch® Industrial Tools? Find a location near you! (See pages 4-5, 18)



#### 538\$4-1, 538\$5-1

#### **Medium Duty Structural Stapler** Features:

- Anti-Jam™ magazine permits staples to exit nose without jamming
- Long narrow nose for improved line of sight
- Adjustable trip for positive staple depth control
- Long magazine kit available
- 360 degree directional exhaust

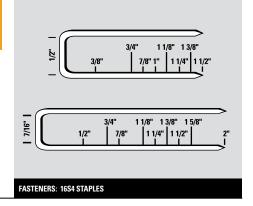
#### Applications:

• Light and medium duty structural assembly

#### **Tool Description:**

- Tool Weight: 4.7 lbs.
- Driving Power: 260 inch lbs. @ 100 psi
- Magazine Capacity: 160
- Long Magazine: 300 +

538S4-1: 16 Gauge 3/8" to 1-1/2" leg 538S5-1: 16/17 Gauge, 1/2" to 2" leg



# 438\$2-1, 438\$4-1

#### Packaging, Corner **Connection Stapler**

#### Features:

- Lightweight durable frame
- Reduced height for work in tight areas
- Long-lasting molded rubber comfort grip
- 30% adjustment in power with turn of valve
- Rear exhaust directs exhaust away from user and work surface
- · Adjustable trip-positive staple depth control

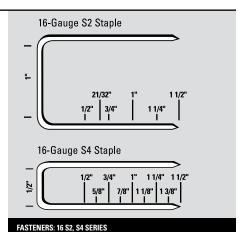
#### **Applications:**

- S2 Packaging, corrugated containers to pallets
- S4 Corner connections, frames

#### **Tool Description:**

- Tool Weight: 4.5 lbs.
- Driving Power: 230 inch lbs. @ 100 psi
- Magazine Capacity: 160
- 1/2" to 1-1/2" leg

- Tool Weight: 4.05 lbs.
- Driving Power: 230 inch lbs. @ 100 psi
- Magazine Capacity: 160
- 1/2" to 1-1/2" lea



438S4-1 Shown

#### 650S4-1, 650S5-1

#### Door, Window Frame Stapler

#### Features:

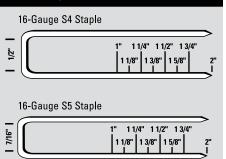
- Increases power to countersink staple into dense hardwood
- Long narrow nose for improved line of sight
- · Long-lasting molded rubber comfort grip
- · Adjustable exhaust directs exhaust away from user
- · Adjustable depth guide

#### **Applications:**

• Door and window frames

#### **Tool Description:**

- Tool Weight: 4.5 lbs.
- Driving Power: 340 inch lbs. @ 100 psi
- 16 Gauge 1" to 2" leg
- 650\$4-1 Magazine Capacity: 160
- 650S5-1 Magazine Capacity: 171





#### CF15-2

#### Door, Cabinet Mitre Nailer

#### Features:

- · Lightweight durable frame
- Powerful to provide full penetration of stringers

#### **Applications:**

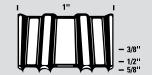
- · Joining door stiles, cabinet face frames
- Stile assembly, door window fabrication

#### **Tool Description:**

- Tool Weight: 6.58 lbs.
- Magazine Capacity: 128

#### FASTENERS: 16 S2, S4 SERIES

Corrugated For: CF15





## S32SL-1, S32SX-1

#### **Production Finish and** Trim Stapler

#### Features:

- Extreme-duty, high cycle design (requires oil)
- Composite frame/Aluminum magazine
- · Narrow nose for improved line of sight

#### **Applications:**

- High production finish and trim
- · Frame assembly corner blocks, stretchers

#### **Tool Description:**

#### S32SL-1

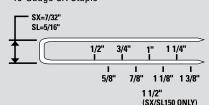
- Tool Weight: 2.5 lbs.
- Driving Pwr: 160 inch lbs. @ 100 psi

## S32SX-1

- Tool Weight: 2.4 lbs.
- Driving Pwr: 145 inch lbs. @ 100 psi

#### **FASTENERS: 16 S2, S4 SERIES**

18-Gauge SX Staple





#### BT35B-1, BT50B-1

#### Decorative Trim, Corner Block Nailer

#### Features:

- Extreme-duty, high cycle design (requires oil)
- Composite frame / Aluminum magazine
- · Narrow nose for improved line of sight

#### **Applications:**

· Decorative molding, fine trim work

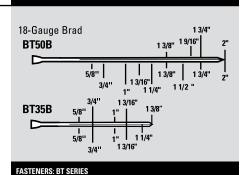
#### **Tool Description:**

#### BT35B-1

- Tool Weight: 2.4 lbs.
- Driving Pwr: 145 inch lbs. @ 100 psi

#### BT50B-1

- . Tool Weight: 2.6 lbs.
- Driving Pwr: 165 inch lbs. @100 psi



FASTENERS: SX SERIES

# **MANUFACTURED HOUSING**

#### **INDUSTRIAL**

Fast, accurate, cost-effective manufactured housing relies on Bostitch® Industrial tools and fasteners.

#### Framing:

**640S4** 

**BRT130** 

863\$4-1

538S214

## **Flooring/Underlayment:**

863S4-1

S32SX-1

S32SL-1

#### **Roofing:**

450S2-1

438S2R-1

US056-1

#### **Cabinet/Trim:**

BT35B-1

BT50B-1

**S32S** 

### **Sheathing/Siding:**

IC60-1

538\$4-1

N64084-1

**650S4-1** 

N64099-1

650S5-1

N70CB-1

US056-1

N80CB-1

650S414Kit

Nationwide Expert SERVICE & REPAIR



SouthernCarlson® is an approved Service and Repair provider for

# **BOSTITCH® INDUSTRIAL**

With over 140 locations in 34 States and Mexico, SouthernCarlson® has a network of service and repair technicians to keep your tools working at top performance. The entire SouthernCarlson® team is committed to ensuring your equipment runs seamlessly project after project.



Contact your sales professional for locations or visit www.SouthernCarlson.com



# **MANUFACTURED HOUSING**





## BOSTITCH

# **MANUFACTURED HOUSING**

#### INDUSTRIAL



#### **BRT130**

### Stick Timber Nailer

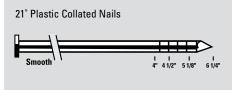
- Power-packed engine design drives nails up to 5-1/8"
- Oil-free, requires no lubrication
- · Includes auxiliary handle for added comfort and control

#### **Applications:**

- · Roof to ceiling connections
- Timber frames/log homes/pole barns

#### **Tool Description:**

- Nail Length: 5-1/8"
- Tool Weight: 15.4 lbs.
- Driving Pwr: 2075 inch lbs. @ 100 psi
- Magazine Capacity: 50



Available in: Plain, galvanized, stainless steel FASTENERS: 21° PLASTIC COLLATED SERIES

## IC60-1

#### **Box Frame Nailer**

#### Features:

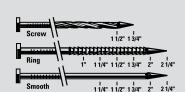
- · Uses wire collated nails
- Lightweight, compact design
- Durable cast aluminum frame and cap
- Quick-open composite canister survives falls
- Adjustable exhaust to direct air away from user
- · Side wear guards and bumpers protect tool from damage
- Rubber grip for improved comfort and control
- 360 degree directional exhaust

#### Applications:

- Pallets assembly and repair
- · Fence panel assembly
- Crate assembly Tool

#### Description:

- Tool Weight: 5.7 lbs.
- Driving Power: 445 inch lbs. @ 100 psi
- Magazine Capacity: 300 to 350 depending on nail size
- 1" to 2-1/4" (2d to 7d)



Available in: Plain, galvanized, stainless steel, aluminum

## N89C-1P, N80CB-1\* (for Canada only)

#### **Coil Framing Nailer**

#### Features:

- · Quick-open composite canister survives falls
- Drives wire collated nails .099"-.148"
- Durable aluminum housing
- · Rubber comfort grip
- 360 degree directional exhaust

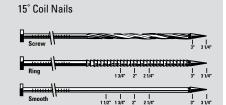
## Applications:

· Framing, sheathing

#### **Tool Description:**

- Tool Weight: 8.1 lbs. / 8.4 lbs.
- Driving Power: 1050 inch lbs. / 880 inch lbs.
- Magazine Capacity: 225 to 300 depending on nail size

#### FASTENERS: AC, C, FC SERIES



Available in: Plain, galvanized, stainless steel

# 450S2-1, 438S2R-1

#### Roofing Stapler

#### Features:

- Lightweight durable aluminum frame
- Anti-Jam™ magazine permits staples to exit nose without jamming
- Power control valve, adjusts power by 30%
- Long-lasting molded rubber comfort grip
- Reduced height for stapling in tight areas
- · Rear exhaust directs exhaust away from user
- High-capacity, top load magazine decreases reload time
- Carbide inserts for long life (438S2R-1)
- 438S2R-1 has adjustable shingle gauge for fast layout

#### **Applications:**

#### 450S2-1

· Shingles; roofing felt, house wrap, vapor barrier, butt joints, hurricane strapping

#### 438S2R-1

- Composite shingle roofing
- House wrap, vapor barrier
- Sheathing

#### **Tool Description:**

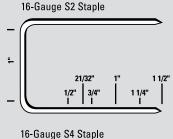
#### 450S2-1

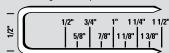
- Tool Weight: 4.6 lbs.
- Driving Power: 230 inch lbs. @ 100 psi
- Magazine Capacity: 160
- 1/2 to 1-1/2 inch leg

#### 438S2R-1

- Tool Weight: 4.7 lbs.
- Driving Power: 230 inch lbs. @ 100 psi
- Magazine Capacity: 160
- 1/2 to 2 inch leg

#### FASTENERS: AC, C, FC, FC Pallet Plus™ SERIES





#### FASTENERS: 16 S2 SERIES

20

# **MANUFACTURED HOUSING**

# BOSTITCH

#### **INDUSTRIAL**



#### **538S4-1, 538S5-1**

#### Stapler, Truss Stapler

#### Features:

- Anti-Jam™ magazine permits staples to exit nose without jamming
- · Long narrow nose for improved line of sight
- · Adjustable trip for positive staple depth control
- Long magazine kit available
- 360 degree directional exhaust

#### **Applications:**

- Sheathing (1-1/2 inch leg)
- Truss Assembly

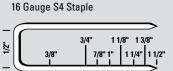
#### Two-In-One Truss Tool

- Stitches truss joints
- Attaches truss plates prior to roller press

#### **Tool Description:**

- Tool Weight: 4.7 lbs.
- Driving Power: 260 inch lbs. @ 100 psi
- Magazine Capacity: 160
- Long Magazine: 300 +

538S4-1: 16 Gauge 3/8" to 1-1/2" leg **538S5-1**: 16/17 Gauge 1/2" to 2" leg



## 650S4-1, 650S5-1

#### Sheathing, Siding Staplers

#### Features:

- Anti-Jam™ magazine permits staples to exit nose without jamming
- Increased power to countersink staples into hardwood
- · Long-lasting molded rubber comfort grip
- · Long narrow nose for improved line of sight in precise applications

#### **Applications:**

- Sheathing (1-1/2 inch leg)
- Truss Assembly

#### **Tool Description:**

- Tool Weight: 4.5 lbs.
- Driving Power: 340 inch lbs. @ 100 psi
- 16 Gauge 1" to 2" leg
- 650S4-1 Magazine Capacity: 160
- 650\$5-1 Magazine Capacity: 171

# 16-Gauge S4 Staple 1 1/4" 1 1/2" 1 3/4" 1 3/8" 16/17-Gauge S5 Staple 1 1/4" 1 1/2" 1 3/4" 1 1/8" | 1 3/8" | 1 5/8'



#### 863S4-1

#### Flooring Stapler

- Anti-Jam™ magazine permits staples to exit nose without jamming
- Narrow nose for improved line of sight
- · Adjustable trip for staple depth control

#### **Applications:**

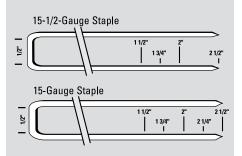
- Flooring (plywood to frame)
- Sub-flooring

#### **Tool Description:**

- Tool Weight: 5.7 lbs.
- Driving Pwr: 570 inch lbs. @ 100 psi
- Magazine Capacity: 160
- Long Magazine: 260
- 1-1/2" to 2 inch leg

#### FASTENERS: 16 S4, S5 SERIES

FASTENERS: 14, 16 S4 SERIES





#### **US056-1**

#### Pneumatic PowerCrown™ Stapler/Box Frame Nailer

#### Features:

- Pneumatic operation for high production felt, insulation and other light-wire stapling applications
- · Lightweight magnesium design
- Oil-free operation requires no regular maintenance and eliminates risk of oil stains
- Ultra-quiet rear exhaust
- · Long-lasting molded rubber comfort grip

#### **Applications:**

• Roofing felt, house wrap vapor barrier application

#### Tool Description:

- Tool Weight: 2.1 lbs.
- Driving Power: 138 inch lbs. @ 100 psi
- Magazine Capacity: 84
- 1/4 to 9/16 inch leg

#### FASTENERS: 15 S4 & 15 1/2 S4 SERIES



#### **FASTENERS: STH5019 SERIES**

# **MANUFACTURED HOUSING**

#### INDUSTRIAL



#### S32SL-1, S32SX-1

#### Cabinet, Underlayment Staplers Features:

- Extreme-duty, high cycle design (requires oil)
- Composite frame/aluminum magazine
- Narrow nose for accurate fastener placement

#### **Applications:**

- Cabinet work
- Underlayment:

(1/4" luan under vinyl flooring)

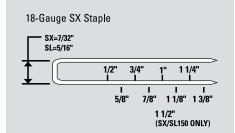
#### **Tool Description:**

#### S32SL-1

- Tool Weight: 2.5 lbs.
- Driving Power: 160 inch lbs. @ 100 psi

#### S32SX-1

- Tool Weight: 2.4 lbs.
- Driving Power: 160 inch lbs. @ 100 psi





#### BT35B-1, BT50B-1

#### Decorative Molding, Fine Trim Nailer

- Extreme-duty, high cycle design (requires oil)
- · Composite frame / Aluminum magazine
- Narrow nose for improved line of sight

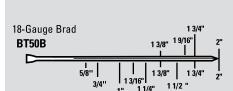
#### **Applications:**

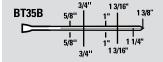
- Decorative molding, fine trim work
- Drawer; pinning French and other dovetail joints

#### **Tool Description:**

#### BT35B-1

- Tool Weight: 2.4 lbs.
- Driving Pwr: 145 inch lbs. @ 100 psi BT50B-1
- Tool Weight: 2.6 lbs.
- Driving Pwr: 165 inch lbs. @ 100 psi







#### N70CB-1\*

#### **Heavy Duty Pallet Nailer**

#### Features:

- Uses wire collated nails
- · Angled coil design for high operator visibility
- · Quick loading canister
- · Better balance for operating ease
- 360 degree directional exhaust

#### **Applications:**

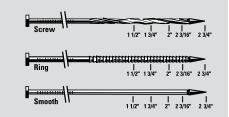
Heavy duty pallet assembly

#### **Tool Description:**

- Tool Weight: 7.9 lbs.
- Driving Power: 738 inch lbs. @ 100 psi
- Magazine Capacity: 225 to 300 depending on nail size
- 1-1/2" to 2-3/4" (4d to 9d)

#### FASTENERS: BT SERIES

FASTENERS: SX SERIES



Available in: Plain, galvanized, stainless steel, aluminum\*

\*\*Aluminum nails require door conversion kit (Item#112670

#### N64084-1, N64099-1\* Pallet, Crate, Fence Nailer

# Features:

- Uses wire collated nails
- Oversized canister opens completely for easy reloading
- Tool-free adjustable exhaust
- · Oversized bore for driving

#### N64084-1

.084" Pallet Plus™ nails

#### N64099-1

.099" Pallet Plus™ and WB nails

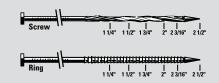
#### **Applications:**

- · Crate frames, medium duty pallet assembly and repair
- · Fence panel assembly
- · Picket assembly using aluminum nails

#### **Tool Description:**

- Tool Weight: 6.1 lbs.
- Driving Power: 560 inch lbs. @ 100 psi
- Magazine Capacity: 225 to 350 depending on nail size
- 1-1/4" to 2-1/2" (3d to 8d)

## FASTENERS: AC, C, FC, FC Pallet Plus™ SERIES



Available in: Plain, galvanized, stainless steel, aluminum\*

**FASTENERS: AC, C, ACP, FC SERIES** 



**BCAR-2S Stapling foundation spring to flat** 

There's no sleeping allowed on this job. Hard-working employees need tools that perform all day and night.

## **Box Frame Assembly:**

IC60-1 Coil Nailer 438S4-1 Stapler 438S5-1 Stapler BCAR-2S Stapler

## Flange to Spring:

SC7 C-Ring Tool SC7C C-Ring Tool TR201 D-Ring Short Magazine TR203 D-Ring Long Magazine TR315 D-Ring Long Magazine

#### **Fabric to Wood:**

21671B 71 Series Stapler 21671B-LM Stapler 21680B 80 Series Stapler 21684BB

#### **Fabric to Foam:**

S32SL-OC Stapler



SC7 With manifold kit SCK014 securing pocketed coils w/C-Ring



438S4-1 Stapler connecting flat members



S32SL-OC Flange stapler applying flange to foam side



TR203 D-Ring tool connecting flange to innerspring



# BOSTITCH

# **MATTRESS ASSEMBLY**

#### **INDUSTRIAL**



#### IC60-1

#### **Box Frame Nailer**

#### Features:

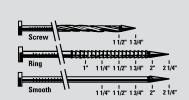
- · Uses wire collated nails
- · Lightweight, compact design
- Durable cast aluminum frame and cap
- Quick-open composite canister survives falls
- · Adjustable exhaust to direct air away from user
- · Side wear guards and bumpers protect tool from damage
- Rubber grip for improved comfort and control
- 360 degree directional exhaust

#### **Applications:**

- · Pallets assembly and repair
- · Fence panel assembly
- Crate assembly Tool

#### Description:

- Tool Weight: 5.7 lbs.
- Driving Power: 445 inch lbs. @ 100 psi
- Magazine Capacity: 300 to 350 depending on nail size
- 1" to 2-1/4" (2d to 7d)



## 438\$4-1, 438\$5-1

#### **Box Frame Stapler**

- · Lightweight durable aluminum frame
- Jam-free magazine
- Power control valve, adjusts power by 30%
- · Long-lasting molded rubber comfort grip
- Reduced height for stapling in tight areas
- · Rear exhaust directs exhaust away from user and work surface
- High-capacity, top load magazine decreases reload time

#### **Applications:**

· Box frame/flat assembly

#### **Tool Description:**

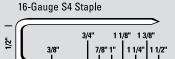
#### 438S4-1

- Tool Weight: 4.5 lbs.
- Driving Power: 230 inch lbs. @ 100 psi
- Magazine Capacity: 160
- 1/2" Crown, 3/4" to 1-1/2" leg

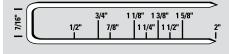
#### 438S5-1

- Tool Weight: 4.5 lbs.
- Driving Power: 230 inch lbs. @ 100 psi
- Magazine Capacity: 160
- 7/16" Crown, 1-1/2" leg

#### FASTENERS: AC, FC SERIES



16/17-Gauge S5 Staple



#### **BCAR-25**

#### Attaches Spring to Box Frame Features:

- Pneumatic stapler for driving staples into hard-to-reach places such as bottoms of coil springs
- Available in single or double staple fire versions

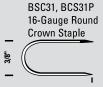
#### Applications:

• Spring up (attaching springs to box frame)

#### **Tool Description:**

- Tool Weight: 7.4 lbs.
- Magazine Capacity: 100
- Staple Length: 3/4"

#### FASTENERS: 16 S4 SERIES



#### SC7, SC7C

#### Spring to Spring

#### Features:

- · Balanced, lightweight, ergonomically designed
- · Easy-to-load anti-back-up magazine
- Can be easily converted to right or left hand operation
- · Manifold mounting kit available for zero gravity balancer suspension (vertical or horizontal): SCK014
- Zero gravity balancer: BAL5N

#### Applications:

- · Pocket coil to pocket coil
- Pocket coil to borderwire
- Flange to innerspring/borderwire

#### **Tool Description:**

- Tool Weight: 2.8 lbs.
- Magazine Capacity: 125
- Jaw Length: 1-1/4"

#### FASTENERS: ROUND CROWN BOX SPRING SERIES



Available in: Basic brite steel, galvanized, aluminum, stainless steel

FASTENER: RING15100F

(Shown with balancer and manifold kit options.)

24

## **MATTRESS ASSEMBLY**

# **BOSTITCH**

#### **INDUSTRIAL**



#### TR201, TR203, TR315

#### Flange to Innersprings

#### Features:

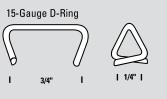
- TR201 Spring returned tool
- TR203 Spring returned tool long mag.
- TR315 High-speed air return, long mag.
- Magazine can be pivoted in 90° increments on TR315, and continuously on TR201 and TR203

#### **Applications:**

• Flange to inner spring

#### **Tool Description:**

- 15 ga. 3/4" D-Ring, 1/4" min. closure
- Short Magazine: 55 rings, 3.3 lbs.
- Long Magazine: 125 rings, 3.6 lbs.



Available in: Basic Steel, galvanized, stainless steel

## FASTENER: 15-GAUGE D-RING



#### **S32SL-0C**

#### Fabric to Foam Stapler

#### Features:

- Designed for staple legs to flare outward, giving good holding power in soft material
- Adjustable flare from straight staple to moderate flare for good holding in thick, soft material to severe flare for shallow materials where staple cannot show on other side.

#### **Applications:**

- Fastening flange to foam encased innerspring
- Fabric to cardboard, foam
- Temporary pinning of fabric

#### **Tool Description:**

- Tool Weight: 2.8 lbs.
- Driving Power: 160 inch lbs. @ 100 psi
- Magazine Capacity: 100
- Staple Length: 1 inch typical (SL5031G)



#### 21671B, 21671B-LM, 21680B, 21680B-LN

#### Fabric to Wood Assembly

#### Features:

#### 21671B:

· Very lightweight, rugged, all metal construction, quiet, low air consumption

#### 21671B-LM:

• Same as BAT401 but with long magazine; cuts reloading time

#### 21680B, 21680B-LN (long nose):

• Same as 21671B but fires 80 series staples

#### **Applications:**

- Securing fabric to wood frame
- Pre-upholstery spring up operation: attach cardboard, webbing, propex to frame
- Boat Seating with stainless steel staples
- 21697B Attaching double welt

## **Tool Description:**

- Tool Weight: 1.81 lbs.
- Magazine Capacity: 196, 71 series staples

#### 21671B-LM

21671B

- Tool Weight: 2.43 lbs.
- Magazine Capacity: 392, 71 series staples

#### 21680B; 21680B-LN

- Tool Weight: 1.83 lbs.
- Magazine Capacity: 156, 80 series staples

#### FASTENERS: SL SERIES





#### **FASTENERS: 71, 80 STAPLE SERIES**





**Custom Millwork Calls** for Premium Quality **Tools and Fasteners.** 

### **Structural Assembly:**

450S2-1 Stapler 538S4-1 Stapler

#### **Trim Work:**

S32SX-1 Stapler

S32SL-1 Stapler

BT35B-1 Nailer

BT50B-1 Nailer

#### **Door/Window Frames:**

650S4-1 Stapler

650S5-1 Stapler

**651S5-1 Stapler** 

**CF15-2 Corrugated Tool** 



CF15-2 Corrugated tool applying miter fastener to window frame



450S2-1 Stapler joining door jambs



#### S32SL-1, S32SX-1

#### Cabinet, Underlayment Stapler

#### Features:

- Extreme-duty, high cycle design (requires oil)
- Composite frame/aluminum magazine
- · Narrow nose for improved line of sight

#### **Applications:**

- Cabinet work
- Underlayment:

(1/4" luan under vinyl flooring)

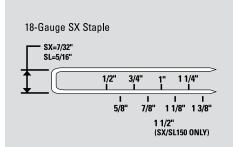
#### **Tool Description:**

#### S32SL-1

- Tool Weight: 2.5 lbs.
- Driving Pwr: 160 inch lbs. @ 100 psi

#### S32SX-1

- Tool Weight: 2.4 lbs.
- Driving Pwr: 145 inch lbs. @ 100 psi



FASTENERS: SX SERIES

FASTENERS: BT SERIES



#### BT35B-1, BT50B-1

#### **Decorative Molding**, Fine Trim Nailer

#### Features:

- Extreme-duty, high cycle design (requires oil)
- Composite frame / Aluminum magazine
- Narrow nose for improved line of sight

#### **Applications:**

- . Decorative molding, fine trim work
- Drawer; pinning French and other dovetail joints

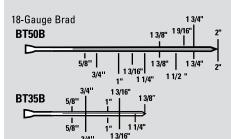
#### **Tool Description:**

#### BT35B-1

- Tool Weight: 2.4 lbs.
- Driving Pwr: 145 inch lbs. @ 100 psi

#### BT50B-1

- Tool Weight: 2.6 lbs.
- Driving Pwr: 165 inch lbs. @ 100 psi





#### 538\$4-1, 538\$5-1

## Medium Duty Structural Stapler

#### Features:

- Anti-Jam™ magazine permits staples to exit nose without jamming
- · Long narrow nose for improved line of sight
- Adjustable trip for positive staple depth control
- · Long magazine kit available
- 360 degree directional exhaust

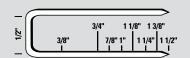
#### **Applications:**

· Light and medium duty structural assembly

#### **Tool Description:**

- Tool Weight: 4.7 lbs.
- Driving Power: 280 inch lbs. @ 100 psi
- Magazine Capacity: 160
- 3/8" to 1-1/2" leg

538S4-1: 16 Gauge 3/8" to 1-1/2" leg 538S5-1: 16/17 Gauge 1/2" to 2" leg





#### 650S4-1, 650S5-1

#### Door, Window Frame Stapler Features:

- Anti-Jam™ magazine permits staples to exit nose without jamming
- Increased power to countersink staples into hardwood
- · Long-lasting molded rubber comfort grip
- · Long narrow nose for improved line of sight in precise applications

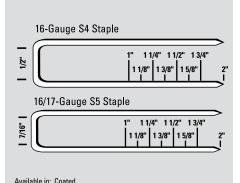
#### **Applications:**

Door and window frames

#### **Tool Description:**

- Tool Weight: 4.5 lbs.
- Driving Power: 340 inch lbs. @ 100 psi
- 16 Gauge 1" to 2" leg
- 650S4-1 Magazine Capacity: 160
- 650S5-1 Magazine Capacity: 171

FASTENERS: 16 S4, S5 STAPLES



#### **FASTENERS: 16 S4, S5 SERIES**

# **BOSTITCH**

# **MILLWORK**

#### **INDUSTRIAL**



#### 450S2-1

#### **Light Duty Structural** Assembly Stapler

#### Features:

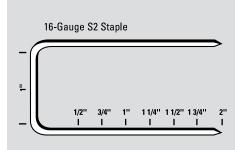
- Lightweight durable aluminum frame
- Anti-Jam™ magazine permits staples to exit nose without jamming
- Power control valve, adjusts power by 30%
- Long-lasting molded rubber comfort grip
- Reduced height for stapling in tight areas
- · Rear exhaust directs exhaust away from user and work surface
- High capacity, top-load magazine decreases reload time

#### **Applications:**

Light duty structural assembly

#### **Tool Description:**

- Tool Weight: 4.6 lbs.
- Driving Power: 230 inch lbs. @ 100 psi
- Magazine Capacity: 160
- 1/2" to 2" leg



Available in: Coated

#### CF15-2

#### Door, Cabinet Mitre Nailer

#### Features:

- · Lightweight durable frame
- Powerful to provide full penetration of stringers
- 360 degree directional exhaust

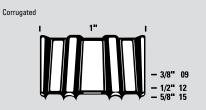
#### **Applications:**

- · Joining door stiles, cabinet face frames
- Stile assembly, door and window fabrication

#### **Tool Description:**

- Tool Weight: 6.58 lbs.
- Magazine Capacity: 128

#### FASTENERS: 16 S4, S5 SERIES



Available in: Aluminum

# IC60-1

#### **Box Frame Nailer**

#### Features:

- Uses wire collated nails
- · Lightweight, compact design
- Durable cast aluminum frame and cap
- Quick-open composite canister survives falls
- Side wear guards and bumpers protect tool from damage
- Rubber grip for improved comfort and control
- 360 degree directional exhaust

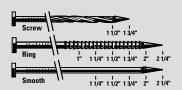
#### Applications:

Structural Assembly

#### Description:

- Tool Weight: 5.7 lbs.
- Driving Power: 445 inch lbs. @ 100 psi
- Magazine Capacity: 300 to 350 depending on nail size
- 1" to 2-1/4" (2d to 7d)

#### FASTENERS: CORRUGATED/MITRE SERIES



FASTENERS: A, AC, FC SERIES



28

# **CARTON CLOSURE**

Companies thrive on getting the job in and then out. Bostitch® Industrial has an extensive line of carton closure tools and fasteners to help get the boxes out the door.

P3-IND Industrial Plier ESD-450S2P Plier Tool
P6C-6 Stapling Plier P51-10B Stapler
P6C-8 Stapling Plier P51-5B Stapler
P6C-8P Stapling Plier D62ADC Top Closure
JB600 Stapler D62ADCSB Top Closure

02245 B8 Stapling Plier DS-3219 Stapler DS-3522 Stapler BTFP12180 Stapler BTFP12181 Stapler BTFP12182 Jumbo Stapler F84-138 Corrugated Box Post Machine FC96EC Corrugated Box Post Machine



FC96EC Bottom closer used to clinch carton bottoms



P51-10B Fastening carton side



D62ADCSB With pointed anvil piercing corrugated to seal container from outside



# **BAG CLOSURE**

From poultry to automotive parts, if it comes packaged in a bag, we have the closure to make sure it stays there.

P6C-8P Stapling Plier
P7 C-Ring Hand Plier
HFP9 C-Ring Hand Plier
SC50HP C-Ring Hand Plier

SC7 C-Ring Tool
SC7C C-Ring Tool
SC7E Extended Nose C-Ring Tool

SC760 C-Ring Tool

SC761 C-Ring Tool TR201 D-Ring Closure
SC742 C-Ring Tool TR203 D-Ring Closure
SC743 C-Ring Tool TR315 D-Ring Closure

**SC50T Gabion C-Ring Tool** 



SC7 Equipped with MTCKA7 touch trip



Low cost P7 being used to seal potato bag



Bait bag secured with 15-gauge stainless steel C-ring



Oil absorption socks can be secured with 11, 15 or 16-gauge blunt C-rings



#### P6C-6, P6C-8, P6C-8P, JB600

#### **Box Closing, Dry Cleaning**

#### P6C-8:

- · Bearing system allows an easy squeeze action across entire operating sequence creating a quicker, tighter clinch with less strain
- Available in P-Pointed blade version (P6C-8P) to penetrate cartons to clinch staple
- · Coated top-load magazine permits faster, smoother staple loading

#### P6C-6:

• Same as P6C-8 but with lighter wire staple

#### JB600:

- Air drive version of P6C-8 allows continuous use without stress
- Top loading magazine

#### **Applications:**

#### P6C-6:

- Fastening Header cards to plastic bags, etc.
- Assembling small cardboard boxes

#### **Tool Description:**

#### P6C-6

- Tool Weight: 1 lbs.
- Magazine Capacity: 158
- Throat Size: ~3/8" x 2-1/2"

#### P6C-8

- Tool Weight: 1 lbs.
- Magazine Capacity: 85
- Throat Size: ~3/8" x 2-1/2"
- Pneumatic assembly available

#### JB600

- Tool Weight: 2.4 lbs.
- Magazine Capacity: 85
- Throat Size: ~3/8" x 2-1/2"

#### Applications:

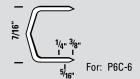
#### P6C-8:

- Header cards to plastic bags
- Box closing
- · Corrugated assembly
- Dry cleaning

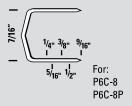
#### JB600:

 Lightweight manufacturing and packaging

Bostitch® Light Wire PowerCrown<sup>™</sup> Staples STCR2619 Series



#### Bostitch® PowerCrown™ Staples STH5019 Series





#### 02245

#### **Dry Cleaner and** Florist Industry

#### Features:

- Rugged design for heavy use
- Top-load magazine

#### Applications:

• Dry cleaner and Florist industry

#### **Tool Description:**

• Tool Weight: 0.75 lbs.

#### FASTENERS: STCR2619 & STH5019 SERIES

7/16"

Bostitch® PowerCrown Staples





#### Plastic, Cloth, or Mesh Bag Closure

· Spring-loaded magazine feed Also see RINGER9/16 on page 37

#### **Applications:**

• Closes off the neck of a twisted plastic, cloth or mesh bag

#### **Tool Description:**

• Tool Weight: 0.8 lbs.

#### FASTENERS: STH2115 SERIES









#### P3-IND

#### Tagging, Wrapping, Shipping Features:

- Fine wire lightweight staple
- Top load magazine with cover/pusher that stays with the tool
- Rugged design for heavy use with movable, breathing core to prevent jamming
- · Pass-by clinch so one staple will fasten various thickness applications

#### **Applications:**

- Dry cleaner garment tagging, drugstore bag closure, price tag to garment, etc.
- Flower wrapping
- Badges and ribbons
- Shipping room packaging

#### **Tool Description:**

- Tool Weight: 0.5 lbs.
- Magazine Capacity: 208

#### FASTENERS: 3/8" CROWN STAPLE SERIES

# **PACKAGING**

#### INDUSTRIAL

#### HFP9

#### Large Bag Closure

#### Features:

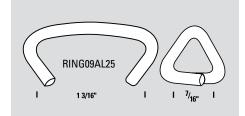
- 1-3/16 inch opening
- Spring-loaded magazine feed allows collated hog rings to feed directly into jaws
- · Magazine pivots so it won't interfere with bag body

#### **Applications:**

• Wide opening for thick material or large bag closure

#### **Tool Description:**

. Tool Weight: 1.0 lbs.



Available in: Aluminum

FASTENERS: SPENAX™ RINGS SERIES

#### TR201, TR203, TR315

#### Small Bag Closure

#### Features:

- TR201 Spring returned tool
- TR203 Spring returned tool long mag.
- TR315 High-speed air return, long mag.
- Magazine can be pivoted in 90° increments on TR315, and continuously on TR201

#### **Applications:**

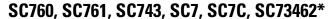
• Small bag closure

#### Tool Description:

- 15 ga. 3/4" D-Ring, 1/4" min. closure
- Short Magazine: 55 rings, 3.3 lbs.
- · Long Magazine: 125 rings, 3.6 lbs.







#### Small to Medium Bag Closure

#### Features:

- SC743 set up with a zero balancer and manifold kit on a production line is ideal for applications where the bag is too heavy to easily lift
- Also see SC73462 for 1/16" bag closure

#### **Applications:**

#### SC760, SC761

- Small/medium bag closure
- SC743
- Medium/large bag closure: concrete/powder, etc. bag liner closure

#### **Tool Description:**

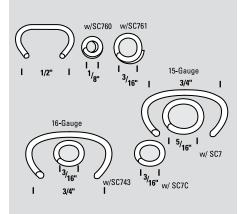
#### SC760, SC761

- Tool Weight: 2.8 lbs.
- Magazine Capacity: 145

#### SC743, SC7, SC7C

- Tool Weight: 2.8 lbs.
- Magazine Capacity: 125 rings

#### Available in: Basic Steel, galvanized, stainless steel FASTENER: 15-GAUGE D-RING



Available in: Galvanized, aluminum, stainless steel

#### SC50T

#### Very Large Bag Closure

#### Features:

- · Air driven
- Large 1-1/2" opening
- MTCKA3 touch trip, bag guide kit
- MTCKA50 foot valve, bag guide kit See SC50HP for low-volume, hand plier version

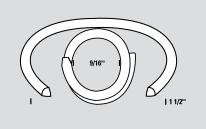
#### **Applications:**

• Very Large bag closure

#### **Tool Description:**

- Tool Weight: 14.3 lbs.
- Magazine Capacity: 125 rings

#### FASTENERS: SPENAX™ RINGS SERIES



Available in: Galvanized, aluminum, stainless steel

FASTENERS: SPENAX™ RINGS SERIES



32





#### D62ADC

#### **Top Corrugated Carton Closure** Features:

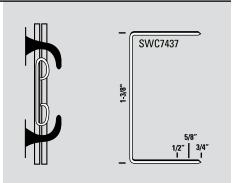
- Drives the staple into corrugate at the same time two clincher arms penetrate on either side of staple legs, clinching staple
- Tool is rested on the carton, trigger is squeezed for a strong carton, fastening from the outside
- · Full cycle action for maximum speed, quick release to prevent jams and an adjustment for tightness and depth of clinch

#### **Applications:**

- Top closing virtually all types of corrugated containers where speed and maneuverability are a must
- Ideal for replacing or enhancing glue systems where added reliability and security are a must

#### **Tool Description:**

- Tool Weight: 5.56 lbs.
- Coil of 1000/load









#### DS-3219, DS-3522

#### **Corrugated Carton Closure**

- Easy load magazine designed for high production environments
- · Fast Staple depth adjustment designed for ease of use
- · Full cycle actuation designed for maximum speed
- · Rubber grip for added comfort

#### **Applications:**

• Carton closing

#### **Tool Description:**

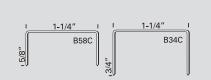
· Tool Weight: 7Lbs

#### DS-3219:

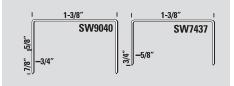
- C-Series 1-1/4"
- Adjusts to use 5/8" and 3/4" length staples (B58C and B34C)

#### DS-3522:

- A-Series 1-3/8"
- Drives 5/8", 3/4", and 7/8" staple items 7437 Series and 9040 "A" crown staples to cover most corrugated box lid stapling applications.



FASTENERS: SWC7437 1-1/8" WIDE CROWN COIL PACKAGING STAPLE





## BTFP12180, BTFP12181

#### Manual Corrugated Carton Closure

- · Easy load magazine designed for high production environments
- Fast Staple depth adjustment designed for ease of use
- · Full cycle actuation designed for maximum speed
- · Rubber grip for added comfort

#### Applications:

Low volume carton closing

#### **Tool Description:**

- · Tool Weight: 7Lbs
- · Magazine capacity: 100 staples

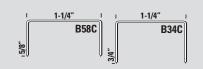
#### BTFP12180:

- C-Series 1-1/4"
- Adjusts to use 5/8" and 3/4" length staples (B58C and B34C)

#### BTFP12181:

- A-Series-1 3/8"
- Drives 5/8", 3/4", and 7/8" staple items 7437 Series and 9040 "A" crown staples to cover most corrugated box lid stapling applications.







#### **BTFP12182**

#### JUMBO Triple Wall Corrugated Carton Closer

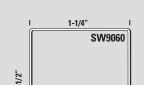
- · Adjustable clinchers for different thicknesses of cardboard and staple clinch tightness
- · Blind fastens double and triple wall corrugated boxes
- · Full cycle actuation designed for maximum speed
- Rubber grip for added end user comfort
- Drives staples up to 1-1/2" length

#### **Applications:**

• Double and triple wall carton closing

#### **Tool Description:**

- . Magazine capacity: 100 staples
- Weight 13.2 Lbs
- 1-1/4" Crown
- Uses SW9060 Series box staples



FASTENERS: 7237 SERIES, 9040 "A" CROWN STAPLES

#### FASTENERS: SW9060 SERIES

# **PACKAGING**

# BOSTITCH

#### INDUSTRIAL





#### 450S2-1

#### **Light Duty Structural** Assembly Stapler

#### Features:

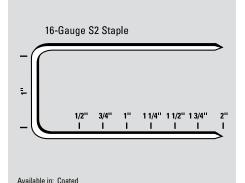
- Lightweight durable aluminum frame
- Anti-Jam™ magazine permits staples to exit nose without iamming
- Power control valve, adjusts power by 30%
- Reduced height for stapling in tight areas
- Long-lasting molded rubber comfort grip · Rear exhaust directs exhaust away from user and work surface
- · High capacity, top-load magazine decreases reload time

#### Applications:

- Attaching corrugate to wood frame
- Wooden support and crate assembly

#### **Tool Description:**

- Tool Weight: 4.6 lbs.
- Driving Power: 230 inch lbs. @ 100 psi
- Magazine Capacity: 160
- 1/2" to 2" leg





#### ESD-450S2P

#### 6 Layer Clinching

- Pliers compresses corrugate drives and clinches staple with single trigger actuation
- · Innovative power control valve, easily adjust power by 30%

#### Applications:

 Applications requiring clinching of more than 6 layers of cardboard such as end caps or spacers

#### **Tool Description:**

- Tool Weight: 8.5 lbs.
- Magazine Capacity: 160 staples
- Throat 8" deep x 1-1/2" high
- Walking stick option available
- 1/2" to 2" leg

# **FASTENERS: 16 S2, S5 SERIES** 16-Gauge S2 Staple

#### P51-10B, P51-5B

#### **Carton Closing**

#### Features:

- · Powerful shuttle blade provides precompression squeezes material prior and during the driving and clinching operation, giving a strong tight closure without breaking the corrugated surface
- 6 inch by 1 inch high throat allows flexibility of staple placement and limits interference from obstacles such as box flanges

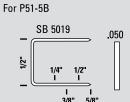
#### **Applications:**

- · Fastening corrugated containers, vegetable tray boxes, end caps, pallet boxes, container inserts, die cut inserts, etc.
- Stapling of fabric

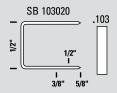
#### **Tool Description:**

- Tool Weight: 4.5 lbs.
- P51-10B Magazine Capacity: 102
- P51-5B Magazine Capacity: 168
- Penetrates and securely fastens up to two thicknesses of double wall AB flute 500 lb. test board or four thicknesses of single wall C flute 275 lb. test board (for more layers see ESD-450S2P)
- · Kits available: P51K1 kit with foot valve, remote trigger valve and clincher; P51181 remote trigger valve; P50152A mattress clincher

#### FASTENERS: 16 S2 SERIES







#### D62ADCSB\*

#### Hand-Free Closure

- Same as D61ADC but bench mounted with large 4000 staple coil
- · Carton contact activated trip allows operator to use both hands to maneuver carton for side strike stapling
- · Ideal for replacing or enhancing glue systems where added reliability and security are a must

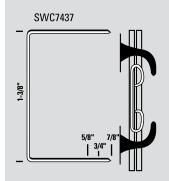
#### **Applications:**

- Hand-free small to medium box closure
- Ideal for overlap cartons and five-panel folders
- Ideal for replacing or enhancing glue systems where added reliability and security are a must

#### **Tool Description:**

- Tool Weight: 28 lbs.
- Coil of 4000

#### FASTENERS: SB5019 AND SB103020 SERIES



**FASTENERS: 1-3/8" WIDE CROWN COIL SERIES** 



34



#### F84-138

#### Low-Volume Carton Closing Features:

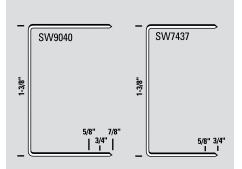
- 16-1/2" throat depth and anvil post height of 36 inches allow most cartons to be stapled in one motion without reversing carton direction
- Will handle standard and heavy wire wide crown staples
- Anti-Jam™ interlock to prevent accidental jams, simple design for long life

#### **Applications:**

• Low-volume carton bottom closing

#### **Tool Description:**

- Tool Weight: 84 lbs.
- Magazine Capacity: 240 staples





#### FC96EC

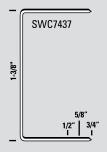
#### High-Volume Carton Closing Features:

- 24-inch throat and 40-inch anvil post height allow most cartons to be stapled in one motion without reversing carton direction
- 24-inch arm model (FC96ECARM) with clinching anvil coming off vertical post available for closing sidewalls, tray boxes and package fillers

#### **Applications:**

- High volume carton bottom closing
- Tool Weight: 230 lbs.
- Coil of 4000/load
- 180 staples/min speed
- Motor 1/4 hp 1725 rpm, 115/230 VAC, 60 cycle, capacitive start
- · Welded steel construction

#### FASTENERS: 1-3/8" WIDE CROWN STICK STAPLE SERIES



FASTENERS: 1-3/8" WIDE CROWN COIL PACKAGING STAPLE SERIES



# **SPECIALTY APPLICATIONS**

# **BOSTITCH**

**INDUSTRIAL** 

**Every** Specialty Fastening Job is different, but we can evaluate a sample of your application and recommend the Bostitch® Industrial fastener that best fits your needs.



Automotive seating cover secured to frame with a 15-gauge C-ring. Back assembly fastened with clinch clip.



Automotive control cables, brackets secured with C-rings.



Pre-cast concrete welded wire form secured with 11-gauge C-rings.



Large diameter rope loop secured with 11-gauge C-ring.



Bungee cord end can be secured with 11, 14, 15 or 16-gauge C-ring.



Coated and non-coated wire secured with a SC73462 tool and a 16-gauge aluminum C-ring.



Cargo netting to rope can be connected with 11, 14, 15 or 16-gauge C-ring.



Garland can be secured with an 11 or 15-gauge aluminum C-ring



P7 tightening up a burlap root ball



P7 permanently attaching a label to a potted container.



Rubber tree support secured with two 11-gauge C-rings.



SC743 tightening a root ball with a 16-gauge C-ring.



SC742 short magazine tool attaching pot head to cage frame



Bait bag secured with 15-gauge stainless steel C-ring



Cage grid secured with a blunt 15-gauge C-ring.



Machine mounted 750S4 Stapler equipped with remote TVA-4 trigger valves.



Oil absorption socks can be secured with 11, 14, 15 or 16-gauge blunt C-rings



Heat and sound insulation stitched with 16-gauge stainless steel C-rings.



HFP9 Attaching tensioning wire to chain-link fence with 9 gauge aluminum hog rings



Barbed tape loop formed with 11-gauge C-Ring

#### SPECIALTY APPLICATIONS

## **AUTOMOTIVE**

We provide a wide range of tools for auto seat, upholstery and control cable applications.





#### A. Ring Tools for automotive upholstery small control cables

(See page 33 for tool details / See photo #1 & 2 on page 35)

SC7: Standard C-ring tool for most seat applications

**SC7C:** For applications where tight closure of ring is needed

SC7E: Extended nose for hard-to-reach applications

SC77XE: Maximum nose length for deep trenches and bolsters

#### B. 216 Series

(See page 14 for tool details / See photo on page 13)

21671B: Very lightweight, rugged, all metal construction, quiet, low air consumption.

21671B-LM: Same as 21671B but with long magazine; cuts reloading time.

21671B-LN: Same as 21671B but with extended nose for greater visibility and access to hard-to-reach areas, long nose also helps prevent scarring and scratching of wood.

21671B-A: 2-function trigger: light squeeze for single fire mode; full squeeze for auto fire mode. Auto fire rate can be adjusted from 0 to 1600 staples/minute. Same hand that activates trigger also opens magazine allowing for new staple insertion with the free hand.

21671B-ALM: Same as 21671B-A but w/long magazine (392 Staples) 21680B, 21680B-LN (long nose): Same as 21671B but fires 80 series staples.

For **Ring Selection Guide** See Pages 46 & 47

## CONCRETE PIPE AND PRE-CAST CONCRETE WELDED WIRE REINFORCEMENT

Clinch clip and steel rings provide a faster low-cost alternative to welding of rolled wire mesh pipe reinforcement grids as well as forming of other NON-STRUCTURAL pre-cast pieces prior to casting.





#### **Ring Tools for Welded Wire Reinforcement**

A. SC50T: Pneumatic large ring tool used with 11-gauge rings to join larger diameter reinforcement wire

(See page 33 for tool details / see application photo #3 on page 35)

B. SC50HP: Hand plier to join reinforcement wire for low-volume use and repairs (RING11AL40, RING11RG40 only). Tool Weight: 9.7 lbs., Magazine Capacity: 42 rings

For **Ring Selection Guide** See Pages 46 & 47

## **SPECIALTY APPLICATIONS**

#### **INDUSTRIAL**

## **CAGE & TRAP ASSEMBLY**

We can provide wire joining and hinge solutions for most cage and trap applications.







A. Ring Tools for Trap / Pot Heads (Netting) to Frame

SC742 C-Ring: Tool has short magazine for easy movement inside confined areas (See page 12 / See application photo #13 on page 35)

SC742: 16 gauge 3/16" ring closure for 3/4"x 3/4" wide grid

SC760: 16 gauge 1/8" ring closure for 1/2" x 1/2"wide grid

B. RINGER9/16: For repair of traps, pot heads and escape vents

C. IC60-1: Coil Nailer for applying stainless steel nails to pot runners (See page 24 for tool details)

For **Ring Selection Guide** See Pages 46 & 47

## **FENCING**





A. HFP9: Fencing plier is used to attach tension wire to bottom of fences, connect fence 'butt ends' attach signs, etc. (See page 34 for tool details / See application photo #19 on page 35)

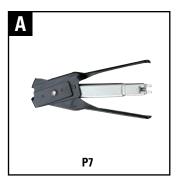
B. SC50T: For securing coiled razor wire using C-rings (See page 33 for tool details / See application photo #20 on page 35)

C. SC50HP: Hand Plier for low-volume and field connections of razor wire loops (RING11AL40, RING11RG40 only). Tool Weight: 9.7 lbs., Magazine Capacity: 42 rings



For **Ring Selection Guide** See Pages 46 & 47

## **NURSERY / LANDSCAPING / EROSION CONTROL**





- A. P7: Low cost method for tightening burlap on root ball after tie-up. Provides secure method to permanently affix tags to potted plants. (See page 34 for tool details / see application photo #9 on page 35)
- B. SC7C: High-volume method for tightening burlap after tie-up; also used for silt fence applications.

(See page 33 for tool details / see application photo #12 on page 35)

- C. RINGER9/16: For pot tagging and arrangements.
- **D. SC50HP:** Used for loop-forming on rubber tree supports. (See photo #11 on page 35) Also useful for large wreaths, garland to wire fastening (See photo #8 on page 35), and irrigation strain wire to hose. Tool Weight: 9.7 lbs., Magazine Capacity: 42 Rings
- E. SC50HP: Ideal for erosion control netting







For **Ring Selection Guide** See Pages 46 & 47

## LOOP FORMING: Rope, Bungee, Wire / Netting





Our clips and hog rings make excellent quick knot replacements for low and medium force applications. We encourage sending in samples for factory recommendations.

(See page 33 for details / See photo # 4, 5, 6, 7, 11 on page 35)



SC50T - Ideal for Erosion Control Netting

## **HEAT AND SOUND INSULATION**



The SC7, SC743 and SC761, coupled with our sharp points and 16-gauge Stainless Steel C Ring, make short, efficient work out of stitching together tough insulation fabrics.

(See page 33 for details / See photo # 4, 5, 6, 7, 11 on page 35)

For **Ring Selection Guide** See Pages 46 & 47

# **BOSTITCH**

## **NAIL - Tool Selection Guide**



Nail Collation: Nails are collated using wire weld, plastic, tape or glue and are available in coil or stick format.

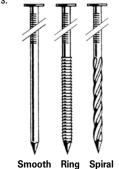
Nail Shank: There are three types of nail shanks. A Smooth shank has good withdrawal capacity, a Ring shank has increased withdrawal capacity in soft woods and a Spiral shank increases withdrawal capacity and driving power in hardwoods.

Nail Point: There are four basic point styles from which to choose: (DP) Diamond Point: General purpose, best holding power (BDP, BD) Blunt Diamond Point: Effective at reducing wood splitting and increasing driving power in hardwood applications (CP) Chisel Point: The preferred point for trim applications (BCP, BC) Blunt Chisel Point: Effective at reducing wood

splitting in hardwood applications

Pack Quantity = Fasteners Per Pack

Skid Quantity = Cases Per Skid



Item Number	Reference #	Description	Туре	Pack	Case	Skid	Application Tools
AC SERIES - ANGI	ED COIL NA	ILS					
AC10DR	159513	3in X .120 Ring BDP	Round Head Coil Wire	4.5	0	42	N80CB-1, N89C-1P, N100C-1, N400C-1
AC12DS	685539	3-1/4in X .120 Screw BDP	Round Head Coil Wire	4.5	0	36	N80CB-1, N89C-1P, N100C-1, N400C-1
AC12DS131BDP	196174	3-1/4in X .131 Screw BDP	Round Head Coil Wire	4.5	0	36	N80CB-1, N89C-1P, N100C-1, N400C-1
AC2DR080BDP	290160	1in X .080 Ring BDP	Round Head Coil Wire	14	0	42	IC60-1, N64084-1
AC3D080BDP	196198	1-1/4in X .080 Sm BDP	Round Head Coil Wire	14	0	48	IC60-1, N64084-1
AC3DR080BDP	498785	1-1/4in X .080 Ring BDP	Round Head Coil Wire	14	0	48	IC60-1, N64084-1
AC4D080BDP	473270	1-1/2in X .080 Sm BDP	Round Head Coil Wire	14	0	30	IC60-1, N64084-1
AC4D113BDP	196204	1-1/2in X .131 Sm BDP	Round Head Coil Wire	7.5	0	40	N70CB-1, N80CB-1, N89C-1P
AC4DR080BDP	313729	1-1/2in X .080 Ring BDP	Round Head Coil Wire	14	0	30	IC60-1, N64084-1, N64099-1
AC4DSP113-LH	196211	1-1/2in X .113 Spiral T	Round Head Coil Wire	12	0	30	N70CB-1, N80CB-1
AC5D080BDP	901509	1-3/4in X .080 Sm BDP	Round Head Coil Wire	14	0	30	IC60-1, N64084-1
AC5DR080BDP	467265	1-3/4in X .080 Ring BDP	Round Head Coil Wire	14	0	30	IC60-1, N64084-1
AC6D090BDP	196228	2in X .090 Sm BDP	Round Head Coil Wire	12	0	30	IC60-1, N64084-1
AC6DR090BDP	468160	2in X .090 Ring BDP	Round Head Coil Wire	12	0	30	IC60-1, N64084-1
AC6DSP083MG	196235	2in X .083 Spiral NL MECG DP	Round Head Coil Wire	14	0	30	IC60-1, N64084-1
AC8DRBDP	473300	2-1/2in X .113 Ring BDP	Round Head Coil Wire	5	0	42	N70CB-1, N80C, N100C-1
AC8DSP09972	196273	2-1/2in X .099 Spiral BDP	Round Head Coil Wire	7.2	0	36	N70CB-1, N80C, N100C-1

Case Quantity = Packs Per Case

ACL SERIES - ANG	LED COIL	NAILS								
ACL16D162BDP	744090	3-1/2in X .162 LG Coil SM BDP	Round Head Coil Wire	2.25	0	48	Auto Mach Mnted N400C-1, N100C-1			
ACL3DR080BDP	196280	1-1/4in X .080 Ring BDP	Round Head Coil Wire	14	0	30	IC60-1			
ACL3DWG99BD-PP	196297	1-1/4in X .099 Wedgegrip BDP	Round Head Coil Wire	12	0	36	Auto Mach Mnted N70CBPAL, N80CBPAL, & N89C-1P (Lg nail application)			
ACL4DRBDG	196310	1-1/2in X .090 Ring BDP	Round Head Coil Wire	11.4	0	24	N64084-1, IC60-1			
ACL5DR090BDSS	196327	1-3/4in X .090 Ring SS	Round Head Coil Wire	12	0	0	IC60-1, N70CB-PAL			
ACL5DS099BCPRM	196334	1-3/4in X .099 LG Coil Screw BCP	Round Head Coil Wire	9	0	30				
ACL5DS099BDPRM	273410	1-3/4in X .099 Lg Blunt Dp Screw	Round Head Coil Wire	9	0	0				
ACL6D099BD-PP	473942	2in X .099 LG Coil BDP	Round Head Coil Wire	9	0	24				
ACL6DS099BCPRM	196341	2in X .099 LG Coil Screw BCP	Round Head Coil Wire	9	0	30				
ACL6DS099BDPRM	159520	2in X .099 LG Coil Screw BDP	Round Head Coil Wire	9	0	45				
ACL7DS099BCPRM	196358	2-1/4in X .099 Screw BCP	Round Head Coil Wire	9	0	30	Auto Machine Mounted N70CBPAL,			
ACL7DS099BD-PP	577565	2-1/4in X .099 LG Coil Screw BDP	Round Head Coil Wire	3	0	24	Auto Machine Mounted N80CBPAL,			
ACL7DS099BDP	196365	2-1/4in X .099 Screw BDP	Round Head Coil Wire	9	0	24	& N89C-1P (for Large nail application)			
ACL7DS099BDPRM	167525	2-1/4in X .099 Screw BDP	Round Head Coil Wire	9	36	30				
ACL8DS099BD-PP	196389	2-1/2in X .099 LG Coil Screw BDP	Round Head Coil Wire	9	0	24				
ACL8DS099BDP	196372	2-1/2in X .099 Screw BDP	Round Head Coil Wire	9	0	24				
ACL8DS099BDPRM	196396	2-1/2in X .099 Screw BDP	Round Head Coil Wire	9	0	30				
ACL8DSP099	196402	2-1/2in X .099 Spiral	Round Head Coil Wire	1	0	24				
40		<b></b>								

#### **NAIL - Tool Selection Guide**

Company   Selection   Select								NAIL - Tool Selection Guide
CREPTISID	Item Number	Reference	# Description	Туре	Pack	Case	Skid	Application Tools
CASP-107-06   109/07   4 N X 178 Server UP	C SERIES - 15° CO	IL FRAMIN	G NAILS					
CRESTRIES   38968	C20P131D	541828	4in X .131 Sm DP	Round Head Coil Wire	2.7	0	32	
Post								N100C-1, N400C-1
Carbon Coll Natis						0		
PCIDINGDURBID-PP   VISSIS   1-1/MIN X JUD Windguign BIDP   Round Head Col Win-Palest   72 0 42   NAR093   NINCES   NIN								
PROJECTION   19855   1-346 N. 268 Screw BDP	FC SERIES COIL N	IAILS - PAL	LET PLUS					
FOLIOSISMED PP   300712   2m x 044 Serew BDP   Round Haad Cail Wine-Pallet   12   0   64   NOVES-1,	FC3DWG099BD-PP	428341	1-1/4in X .099 Wedgegrip BDP	Round Head Coil Wire-Pallet	9	0	36	N64099-1 (Deck Mat Nail), N70CB-1
FOLISSIBBIBLE PP   49804	FC5DS099BD-PP	196556	1-3/4in X .099 Screw BDP	Round Head Coil Wire-Pallet	12	0	42	N64099-1, N70CB-1, N80CB-1
FORDISSISSION   PP   388878   2-1/4m X 384 Screw BDP   Round Head Call Wire-Paller   12   0   24   (1056-1, Medite-1-FD7035988-DPP   45955   2-1/4m X 389 Screw BDP   Round Head Call Wire-Paller   18   0   42   NA969-1, N70CS-1, NBOCS-1, NBOCS-1	FC6DS084BD-PP	380762	2in X .084 Screw BDP	Round Head Coil Wire-Pallet	12	0	64	IC60-1, N64084-1
FCT0SS998D-PP	FC6DS099BD-PP	456044	2in X .099 Screw BDP	Round Head Coil Wire-Pallet	9	0	48	N64099-1, N70CB-1, N80CB-1
PC0005098D PP   500038   2.1/2in X.099 Scraw BDP   Round Head Coll Wire-Pallet   6   0   54   N64099-1, N70CB-1, N80CB-1, N80CB-1, N70CB-1, N70CB	FC7DS084BD-PP	380878	2-1/4in X .084 Screw BCP	Round Head Coil Wire-Pallet	12	0	24	IC60-1, N64084-1
## PC SERIES - COIL NAILS ## PC SERIES - COI	FC7DS099BD-PP	456051	2-1/4in X .099 Screw BDP	Round Head Coil Wire-Pallet	10.8	0	42	N64099-1, N70CB-1, N80CB-1
FCITION   196495   3 m X . 135 Ring BDP   Round Head Coil Wire-Pailet   4.5   0 30   NINGE-1, NINGE-	FC8DS099BD-PP	505308	2-1/2in X .099 Screw BDP	Round Head Coil Wire-Pallet	6	0	54	N64099-1, N70CB-1, N80CB-1
FCITION   196495   3 m X . 135 Ring BDP   Round Head Coil Wire-Pailet   4.5   0 30   NINGE-1, NINGE-								
FCUIDS	FC SERIES - COIL	NAILS						
FCIROS113BD	FC10DR135BD-PH	196495	3in X .135 Ring BDP	Round Head Coil Wire-Pallet	4.5	0	30	N100C-1, N400C-1
FCIRIOSISIS   45013 3-1/Zin X.131 Screw DP	FC10DS	869847	3in X .120 Screw DP	Round Head Coil Wire-Pallet	5.4	0	36	N80CB-1, N89C-1P, N100C-1, N400C-1
FC2010S131   181729	FC10DS113BD	196501	3in X .113 Screw BDP	Round Head Coil Wire-Pallet	6	0	36	N80CB-1, N89C-1P, N100C-1, N400C-1
FCDD0800BD   198518	FC16DS131	456013	3-1/2in X .131 Screw DP	Round Head Coil Wire-Pallet	2.7	0	50	N89C-1P, N100C-1, N400C-1
FC4DS3888BD	FC20DS131	181729	4in X .131 Screw DP	Round Head Coil Wire-Pallet	2.7	0	45	N100C-1, N400C-1
FCSDS088BD   198525   1-34/in X .080 Screw BDP   Round Head Coil Wire-Pallet   16.0   36   1660-1, N84084-1	FC4D080-OD	196518	1-1/2in X .080 Sm Offset DP	Round Head Coil Wire-Pallet	16.8	0	36	N58C, IC60-1, N64084-1
FC5DS088BD-PRM	FC4DS080BD	159575	1-1/2in X .080 Screw BDP	Round Head Coil Wire-Pallet	16.8	0	36	N58C, IC60-1, N64084-1
FC5DS0888B-D-PRM	FC5DS080BD	196525	1-3/4in X .080 Screw BDP	Round Head Coil Wire-Pallet	16.8	0	30	IC60-1, N64084-1
FC5DS989BD-PRM	FC5DS084BDPP16	196532	1-3/4in X .084 Screw BDP	Round Head Coil Wire-Pallet	16	0	36	IC60-1, N64084-1
FC6DS086BD-PRM	FC5DS086BD-PRM	196549	1-3/4in X .086 Screw BDP	Round Head Coil Wire-Pallet	12	0	36	IC60-1, N64084-1
FC6DS086BD-PRM	FC5DS099BD-PRM	196563	1-3/4in X .099 Screw BDP	Round Head Coil Wire-Pallet	12	0	36	N64099-1, N70CB-1, N89C-1P
FC6DS099BD	FC6DS084BDPP12	196570	2in X .084 Screw BDP	Round Head Coil Wire-Pallet	12	0	36	IC60-1, N64084-1
FCEDS099BD-PRM	FC6DS086BD-PRM	196587	2in X .086 Screw BDP	Round Head Coil Wire-Pallet	9	0	42	IC60-1, N64084-1
FCEOS105BD   196600   2in X. 105 Screw BDP   Round Head Coil Wire-Pallet   9   0   36   N70CB-1, N80CB-1   FCEOS113BC   196617   2in X. 113 Screw BCP   Round Head Coil Wire-Pallet   6   0   48   N70CB-1, N80CB-1   FC7DS068BD-PRM   196624   2-1/4in X. 086 Screw BDP   Round Head Coil Wire-Pallet   9   0   36   N64099-1, N70CB-1, N89CB-1   FC7DS099BD   196631   2-1/4in X. 099 Screw BDP   Round Head Coil Wire-Pallet   9   0   36   N64099-1, N70CB-1, N89C-1P   FC7DS099BD-PRM   196648   2-1/4in X. 099 Screw BDP   Round Head Coil Wire-Pallet   9   0   36   N64099-1, N70CB-1, N89C-1P   FC7DS105BD   196655   2-1/4in X. 105 Screw BDP   Round Head Coil Wire-Pallet   6   0   36   N70CB-1, N89C-1P   FC7DS113BC   196662   2-1/4in X. 113 Screw BCP   Round Head Coil Wire-Pallet   6   0   42   N70CB-1, N89C-1P   FC8DS199BD   196679   2-1/2in X. 099 Screw BDP   Round Head Coil Wire-Pallet   7.2   0   42   N64099-1, N70CB-1, N89C-1P   FC8DS113BC   196680   2-1/2in X. 109 Screw BDP   Round Head Coil Wire-Pallet   7.2   0   42   N64099-1, N70CB-1, N89C-1P   FC8DS113BC   196679   2-1/2in X. 103 Screw BDP   Round Head Coil Wire-Pallet   9   0   36   N64099-1, N70CB-1, N89C-1P   FC8DS113BC   196679   2-1/2in X. 103 Screw BDP   Round Head Coil Wire-Pallet   9   0   36   N64099-1, N70CB-1, N89C-1P   FC8DS112BC   196679   2-1/2in X. 103 Screw BDP   Round Head Coil Wire-Pallet   54   0   42   N64099-1, N70CB-1, N89C-1P   FC8DS112BD   196679   2-1/2in X. 103 Screw BDP   Round Head Coil Wire-Pallet   54   0   36   N80CB-1, N89C-1P, N10CC-1, N40CC-1   FC8DS112BD   196679   2-1/2in X. 103 Screw BDP   Round Head Coil Wire-Pallet   54   0   36   N80CB-1, N89C-1P, N10CC-1, N40CC-1   FC8DS112BD   196679   2-1/2in X. 103 Screw BDP   Round Head Coil Wire-Pallet   54   0   36   N80CB-1, N89C-1P, N10CC-1, N40CC-1   FC8DS112BD   196679   2-1/2in X. 103 Screw BDP   Round Head Coil Wire-Pallet   54   0   36   N80CB-1, N89C-1P, N10CC-1, N40CC-1   FC8DS112BB   44238   4-1/2in X. 135 Screw BDP   Round Head Strip Plastic   1.25   0   96   N80CB-1, N89C-1P	FC6DS099BD	681395	2in X .099 Screw BDP	Round Head Coil Wire-Pallet	10.8	0	36	N64099-1, N70CB-1, N89C-1P
FCEDS113BC   196617   Zin X.113 Screw BCP   Round Head Coil Wire-Pallet   6   0   48   N70CB-1, N80CB-1	FC6DS099BD-PRM	196594	2in X .099 Screw BDP	Round Head Coil Wire-Pallet	9	0	42	N64099-1, N70CB-1, N89C-1P
FC7DS086BD-PRM         196624         2-1/4in X .086 Screw BDP         Round Head Coil Wire-Pallet         9         36         IC60-1, N64084-1           FC7DS099BD         196631         2-1/4in X .099 Screw BDP         Round Head Coil Wire-Pallet         10.8         36         N64099-1, N70CB-1, N89C-1P           FC7DS099BD-PRM         196648         2-1/4in X .099 Screw BDP         Round Head Coil Wire-Pallet         9         36         N64099-1, N70CB-1, N89C-1P           FC7DS105BD         196655         2-1/4in X .105 Screw BDP         Round Head Coil Wire-Pallet         6         36         N70CB-1, N80CB-1, N80CB-1, N89C-1P           FC7DS113BC         196662         2-1/4in X .113 Screw BCP         Round Head Coil Wire-Pallet         6         42         N70CB-1, N80CB-1,	FC6DS105BD	196600	2in X .105 Screw BDP	Round Head Coil Wire-Pallet	9	0	36	N70CB-1, N80CB-1
FC7DS099BD   196631   2-1/4in X.099 Screw BDP   Round Head Coil Wire-Pallet   10.8   0 36   N64099-1, N70CB-1, N89C-1P	FC6DS113BC	196617	2in X .113 Screw BCP	Round Head Coil Wire-Pallet	6	0	48	N70CB-1, N80CB-1
FC7DS099BD-PRM   196648   2-1/4in X .099 Screw BDP   Round Head Coil Wire-Pallet   9   0   36   N64099-1, N70CB-1, N89C-1P	FC7DS086BD-PRM	196624	2-1/4in X .086 Screw BDP	Round Head Coil Wire-Pallet	9	0	36	IC60-1, N64084-1
FC7DS105BD	FC7DS099BD	196631	2-1/4in X .099 Screw BDP	Round Head Coil Wire-Pallet	10.8	0	36	N64099-1, N70CB-1, N89C-1P
FC7DS113BC         196662         2-1/4in X .113 Screw BCP         Round Head Coil Wire-Pallet         6         0         42         N70CB-1, N80CB-1, N80CB-1, N89C-1P           FC8DS099BD         196679         2-1/2in X .099 Screw BDP         Round Head Coil Wire-Pallet         7.2         0         42         N64099-1, N70CB-1, N89C-1P           FC8DS099BD-PRM         196686         2-1/2in X .099 Screw BDP         Round Head Coil Wire-Pallet         9         0         36         N64099-1, N70CB-1, N89C-1P           FC8DS113BC         196693         2-1/2in X .113 Screw BCP         Round Head Coil Wire-Pallet         6         0         42         N864099-1, N70CB-1, N89C-1P           FC8DS120BD         196709         2-1/2in X .120 Screw BDP         Round Head Coil Wire-Pallet         5.4         0         42         N80CB-1, N89C-1P, N100C-1, N400C-1           FC9DS112BD         159636         2-3/4in X .120 Ring BDP         Round Head Coil Wire-Pallet         5.4         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           FC9DS113BD         159643         2-3/4in X .113 Screw BDP         Round Head Coil Wire-Pallet         6         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           S38-115B         445287         4-1/2in X .134 Screw DP         Round Head Strip Plastic         1.25	FC7DS099BD-PRM	196648	2-1/4in X .099 Screw BDP	Round Head Coil Wire-Pallet	9	0	36	N64099-1, N70CB-1, N89C-1P
FC8DS099BD         196679         2-1/2in X .099 Screw BDP         Round Head Coil Wire-Pallet         7.2         0         42         N64099-1, N70CB-1, N89C-1P           FC8DS099BD-PRM         196686         2-1/2in X .099 Screw BDP         Round Head Coil Wire-Pallet         9         0         36         N64099-1, N70CB-1, N89C-1P           FC8DS113BC         196693         2-1/2in X .113 Screw BCP         Round Head Coil Wire-Pallet         6         0         42         N64099-1, N70CB-1, N89C-1P           FC8DS120BD         196709         2-1/2in X .120 Screw BDP         Round Head Coil Wire-Pallet         5.4         0         42         N80CB-1, N89C-1P, N100C-1, N400C-1           FC9DR120BDP         159636         2-3/4in X .120 Ring BDP         Round Head Coil Wire-Pallet         5.4         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           FC9DS113BD         159643         2-3/4in X .113 Screw BDP         Round Head Coil Wire-Pallet         6         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           S SERIES - ROUND HEAD STRIP PLASTIC           S34S-115B         445287         4-1/2in X .134 Screw DP         Round Head Strip Plastic         1.25         0         96           S38-115B         425326         4-1/2in X .150 Sm DP         Round Head Strip Plastic         1	FC7DS105BD	196655	2-1/4in X .105 Screw BDP	Round Head Coil Wire-Pallet	6	0	36	N70CB-1, N80CB-1, N89C-1P
FC8DS099BD-PRM         196686         2-1/Zin X .099 Screw BDP         Round Head Coil Wire-Pallet         9         0         36         N64099-1, N70CB-1, N89C-1P           FC8DS113BC         196693         2-1/Zin X .113 Screw BCP         Round Head Coil Wire-Pallet         6         0         42         N64099-1, N70CB-1, N89C-1P           FC8DS120BD         196709         2-1/Zin X .120 Screw BDP         Round Head Coil Wire-Pallet         5.4         0         42         N80CB-1, N89C-1P, N100C-1, N400C-1           FC9DR120BDP         159636         2-3/4in X .120 Ring BDP         Round Head Coil Wire-Pallet         5.4         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           FC9DS113BD         159643         2-3/4in X .113 Screw BDP         Round Head Coil Wire-Pallet         6         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           S SERIES - ROUND HEAD STRIP PLASTIC         S34S-115B         445287         4-1/2in X .134 Screw DP         Round Head Strip Plastic         1.25         0         96           S38-100B         414238         4in X .150 Sm DP         Round Head Strip Plastic         1.25         0         96           S38-115B         425326         4-1/2in X .150 Sm DP         Round Head Strip Plastic         1.25         0         60	FC7DS113BC	196662	2-1/4in X .113 Screw BCP	Round Head Coil Wire-Pallet	6	0	42	N70CB-1, N80CB-1, N89C-1P
FC8DS113BC         196693         2-1/2in X .113 Screw BCP         Round Head Coil Wire-Pallet         6         0         42         N64099-1, N70CB-1, N89C-1P           FC8DS120BD         196709         2-1/2in X .120 Screw BDP         Round Head Coil Wire-Pallet         5.4         0         42         N80CB-1, N89C-1P, N100C-1, N400C-1           FC9DR120BDP         159636         2-3/4in X .120 Ring BDP         Round Head Coil Wire-Pallet         5.4         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           FC9DS113BD         159643         2-3/4in X .113 Screw BDP         Round Head Coil Wire-Pallet         6         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           S SERIES - ROUND HEAD STRIP PLASTIC         S34S-115B         445287         4-1/2in X .134 Screw DP         Round Head Strip Plastic         1.25         0         96           S38-100B         414238         4in X .150 Sm DP         Round Head Strip Plastic         1.25         0         96           S38-115B         425326         4-1/2in X .150 Sm DP         Round Head Strip Plastic         1.25         0         96           S38-130B         431686         5-1/8in X .150 Sm DP         Round Head Strip Plastic         1.25         0         60           S42-130B         484750	FC8DS099BD	196679	2-1/2in X .099 Screw BDP	Round Head Coil Wire-Pallet	7.2	0	42	N64099-1, N70CB-1, N89C-1P
FC8DS120BD         196709         2-1/2in X .120 Screw BDP         Round Head Coil Wire-Pallet         5.4         0         42         N80CB-1, N89C-1P, N100C-1, N400C-1           FC9DR120BDP         159636         2-3/4in X .120 Ring BDP         Round Head Coil Wire-Pallet         5.4         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           FC9DS113BD         159643         2-3/4in X .113 Screw BDP         Round Head Coil Wire-Pallet         6         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           SSERIES - ROUND HEAD STRIP PLASTIC         S34S-115B         445287         4-1/2in X .134 Screw DP         Round Head Strip Plastic         1.25         0         96           S38-100B         414238         4in X .150 Sm DP         Round Head Strip Plastic         1.25         0         96           S38-115B         425326         4-1/2in X .150 Sm DP         Round Head Strip Plastic         1.25         0         96           S38-130B         431686         5-1/8in X .150 Sm DP         Round Head Strip Plastic         1.25         0         60           S42-130B         484750         5-1/8in X .165 Sm DP         Round Head Strip Plastic         1.25         0         60	FC8DS099BD-PRM	196686	2-1/2in X .099 Screw BDP	Round Head Coil Wire-Pallet	9	0	36	N64099-1, N70CB-1, N89C-1P
FC9DR120BDP         159636         2-3/4in X .120 Ring BDP         Round Head Coil Wire-Pallet         5.4         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           FC9DS113BD         159643         2-3/4in X .113 Screw BDP         Round Head Coil Wire-Pallet         6         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           S SERIES - ROUND HEAD STRIP PLASTIC         S34S-115B         445287         4-1/2in X .134 Screw DP         Round Head Strip Plastic         1.25         0         96           S38-100B         414238         4in X .150 Sm DP         Round Head Strip Plastic         1.25         0         96           S38-115B         425326         4-1/2in X .150 Sm DP         Round Head Strip Plastic         1.25         0         96           S38-130B         431686         5-1/8in X .150 Sm DP         Round Head Strip Plastic         1.25         0         60           S42-130B         484750         5-1/8in X .165 Sm DP         Round Head Strip Plastic         1.25         0         60	FC8DS113BC	196693	2-1/2in X .113 Screw BCP	Round Head Coil Wire-Pallet	6	0	42	N64099-1, N70CB-1, N89C-1P
FC9DS113BD         159643         2-3/4in X .113 Screw BDP         Round Head Coil Wire-Pallet         6         0         36         N80CB-1, N89C-1P, N100C-1, N400C-1           S SERIES - ROUND HEAD STRIP PLASTIC           S34S-115B         445287         4-1/2in X .134 Screw DP         Round Head Strip Plastic         1.25         0         96           S38-100B         414238         4in X .150 Sm DP         Round Head Strip Plastic         1.25         0         96           S38-115B         425326         4-1/2in X .150 Sm DP         Round Head Strip Plastic         1.25         0         96           S38-130B         431686         5-1/8in X .150 Sm DP         Round Head Strip Plastic         1.25         0         60           S42-130B         484750         5-1/8in X .165 Sm DP         Round Head Strip Plastic         1.25         0         60	FC8DS120BD	196709	2-1/2in X .120 Screw BDP	Round Head Coil Wire-Pallet	5.4	0	42	N80CB-1, N89C-1P, N100C-1, N400C-1
S SERIES - ROUND HEAD STRIP PLASTIC         S34S-115B       445287       4-1/2in X .134 Screw DP       Round Head Strip Plastic       1.25 0 96         S38-100B       414238       4in X .150 Sm DP       Round Head Strip Plastic       1.25 0 96         S38-115B       425326       4-1/2in X .150 Sm DP       Round Head Strip Plastic       1.25 0 96         S38-130B       431686       5-1/8in X .150 Sm DP       Round Head Strip Plastic       1.25 0 60         S42-130B       484750       5-1/8in X .165 Sm DP       Round Head Strip Plastic       1.25 0 60	FC9DR120BDP	159636	2-3/4in X .120 Ring BDP	Round Head Coil Wire-Pallet	5.4	0	36	N80CB-1, N89C-1P, N100C-1, N400C-1
\$34\$-115B       445287       4-1/2in X .134 Screw DP       Round Head Strip Plastic       1.25 0 96         \$38-100B       414238       4in X .150 Sm DP       Round Head Strip Plastic       1.25 0 96         \$38-115B       425326       4-1/2in X .150 Sm DP       Round Head Strip Plastic       1.25 0 96         \$38-130B       431686       5-1/8in X .150 Sm DP       Round Head Strip Plastic       1.25 0 60         \$42-130B       484750       5-1/8in X .165 Sm DP       Round Head Strip Plastic       1.25 0 60	FC9DS113BD	159643	2-3/4in X .113 Screw BDP	Round Head Coil Wire-Pallet	6	0	36	N80CB-1, N89C-1P, N100C-1, N400C-1
\$34\$-115B       445287       4-1/2in X .134 Screw DP       Round Head Strip Plastic       1.25 0 96         \$38-100B       414238       4in X .150 Sm DP       Round Head Strip Plastic       1.25 0 96         \$38-115B       425326       4-1/2in X .150 Sm DP       Round Head Strip Plastic       1.25 0 96         \$38-130B       431686       5-1/8in X .150 Sm DP       Round Head Strip Plastic       1.25 0 60         \$42-130B       484750       5-1/8in X .165 Sm DP       Round Head Strip Plastic       1.25 0 60								
S38-100B       414238       4in X .150 Sm DP       Round Head Strip Plastic       1.25 0 96         S38-115B       425326       4-1/2in X .150 Sm DP       Round Head Strip Plastic       1.25 0 96         S38-130B       431686       5-1/8in X .150 Sm DP       Round Head Strip Plastic       1.25 0 60         S42-130B       484750       5-1/8in X .165 Sm DP       Round Head Strip Plastic       1.25 0 60	S SERIES - ROUN	D HEAD ST	RIP PLASTIC					
S38-115B       425326       4-1/2in X .150 Sm DP       Round Head Strip Plastic       1.25 0 96       BIGBERTA160,         S38-130B       431686       5-1/8in X .150 Sm DP       Round Head Strip Plastic       1.25 0 60       BRT130         S42-130B       484750       5-1/8in X .165 Sm DP       Round Head Strip Plastic       1.25 0 60	S34S-115B	445287	4-1/2in X .134 Screw DP	Round Head Strip Plastic	1.25	0	96	
S38-130B       431686       5-1/8in X .150 Sm DP       Round Head Strip Plastic       1.25 0 60       BRT130         S42-130B       484750       5-1/8in X .165 Sm DP       Round Head Strip Plastic       1.25 0 60	S38-100B	414238	4in X .150 Sm DP	Round Head Strip Plastic	1.25	0	96	
S38-130B       431686       5-1/8in X .150 Sm DP       Round Head Strip Plastic       1.25 0 60       BRT130         S42-130B       484750       5-1/8in X .165 Sm DP       Round Head Strip Plastic       1.25 0 60	S38-115B	425326	4-1/2in X .150 Sm DP	Round Head Strip Plastic	1.25	0	96	BIGBERTA160,
	S38-130B	431686	5-1/8in X .150 Sm DP	Round Head Strip Plastic	1.25	0	60	
	S42-130B	484750	5-1/8in X .165 Sm DP	Round Head Strip Plastic	1.25	0	60	
				·				



## **STAPLE - Tool Selection Guide**

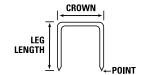
#### Quality staples for every fastening application.

All staples are collated with an adhesive coating that not only holds the staples together, but aids in staple penetration and helps with withdrawal capacity.

Lengths range from 1/8 to 2-1/2 inches. Both light wire and heavy wire staples are available in steel, coated, and stainless steel, and are typically classified by crown width.

Fine wire staples have cross-sectional dimensions. Heavy wire staples have gauge sizes.





Item Number	Reference # Descrip	otion	Туре	Pack	Case	Skid	Application Tools	
15 S4 SERIES: 15-	GAUGE 1/2" CROWN S	STAPLES						
15S4-31G	195856 1-1/4" Leg	1/2" Crown 15ga Flash GAL	Heavy Wire 15 ga.	13.61	0	56		$\neg$
15S4-38G		1/2" Crown 15ga Flash GAL	Heavy Wire 15 ga.	11.34	0	56		
15S4-44G	-	1/2" Crown 15ga Flash GAL	Heavy Wire 15 ga.	9.07	0	0	00204.1	
15S4-50G		' Crown 15ga Flash GAL itc	Heavy Wire 15 ga.	9.07	0	56		
15S4-57G	159346 2-1/4" Leg	1/2" Crown 15ga Flash GAL	Heavy Wire 15 ga.	6.8	0	70		
15S4-63G	541323 2-1/2" Leg	1/2" Crown 15ga Flash GAL	Heavy Wire 15 ga.	6.8	0	56		
16 S2 SERIES: 16-	GAUGE 1" CROWN ST	APLES						
16S2-12FG10M	578268 1/2" Leg 1'	' Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	160		
16S2-15FG10M	578275 5/8" Leg 1'	'Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	120		
16S2-15SG10M	195559 5/8" Leg 1'	' Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	120		
16S2-19FG10M	167488 3/4" Leg 1'	' Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	108		
16S2-19SG10M	141051 3/4" Leg 1'	' Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	108		
16S2-22FG10M	195863 7/8" Leg 1'	' Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	100		
16S2-22SG10M	195870 7/8" Leg 1'	' Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	100	438S2-1, 438S2R-1,	
16S2-25FG10M	159360 1" Leg 1" C	Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	95	450S2-1	
16S2-25SG10M	115878 1" Leg 1" C	Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	95		
16S2-31FG10M	159377 1-1/4" Leg	1" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	75		
16S2-31SG10M	159384 1-1/4" Leg	1" Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	75		
16S2-38FG10M	159391 1-1/2" Leg	1" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	65		
16S2-38SG10M	925595 1-1/2" Leg	1" Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	65		
16S2-50SG10M	159407 2" Leg 1" C	Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	54	45	0S2-1
16 S4 SERIES: 16-	GAUGE 1/2" CROWN S	STAPLES						
			Hoovy Wine 16 mg	10.00	0	216		
16S4-12FG10M		/2" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	216		H
16S4-12SG10M		/2" Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	216		
16S4-15FG10M		/2" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	168	438S4-1, 538S4-1	-
16S4-19FG10M		/2" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	144		
16S4-19SG10M		/2" Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	144		H
16S4-22FG10M		/2" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	150		=
16S4-25FG10M		' Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	125		
16S4-25SG10M		Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	125		-
16S4-28FG10M		1/2" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	125	<del></del>	-
16S4-31FG10M	-	1/2" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	100	438\$4-1, 538\$4-1,	H
16S4-31SG10M		1/2" Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	100	650S4-1	-
16S4-34FG10M		1/2" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	96	<del></del>	-
16S4-34SG10M		1/2" Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	96	<del></del>	H
16S4-38FG10M	-	1/2" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	80		H
16S4-38SG10M	-	1/2" Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	80		
16S4-38SS-1M		1/2" Crown 16ga SS	Heavy Wire 16 ga.	10.5	0	675		=-
16S4-41FG10M		1/2" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	72		H
16S4-41SG10M	-	1/2" Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	72		-
16S4-44FG10M	-	1/2" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	68	650S4-1	-
16S4-44SG10M		1/2" Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	68		
16S4-50FG10M	-	' Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	60		
16S4-50SG10M	195962 2" Leg 1/2'	' Crown 16ga GAL	Heavy Wire 16 ga.	10.08	0	60		

_					J	IAI EE	- 1001 Selection Guide
Item Number	Reference	# Description	Туре	Pack	Case	Skid	Application Tools
4C OF OFFICE 4C	CAUCE 7/4/	CII CROMAN CTARI FC					
		6" CROWN STAPLES					
16S5-16FG10M	195979	5/8" Leg 7/16" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.8	0	186	
16S5-19FG10M	195986	3/4" Leg 7/16" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.8	0	156	
16S5-22FG10M	195993	7/8"Leg 7/16" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.8	0	126	
16S5-25FG10M	196006	1" Leg 7/16" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.8	0	123	438S5-1, 538S5-1,
16S5-25G10M	196013	1" Leg 7/16" Crown 16ga GAL	Heavy Wire 16 ga.	10.8	0	123	650\$5-1, 651\$5-1
16S5-31FG10M	196020	1-1/4" Leg 7/16" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.8	0	102	
16S5-35FG10M	196044	1-3/8" Leg 7/16" Crown 16ga Flash GAL	Heavy Wire 16 ga.	1	0	90	
16S5-38FG10M	724658	1-1/2" Leg 7/16" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.8	0	84	
16S5-38G10M	196051	1-1/2" Leg 7/16" Crown 16ga GAL	Heavy Wire 16 ga.	1	0	84	
16S5-45FG10M	181620	1-3/4" Leg 7/16" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	72	438S5-1, 538S5-1,
16S5-45SG10M	196075	1-3/4" Leg 7/16" Crown 16ga GAL	Heavy Wire 16 ga.	1	0	72	650S5-1, 651S5-1,
16S5-50FG10M	159506	2" Leg 7/16" Crown 16ga Flash GAL	Heavy Wire 16 ga.	10.08	0	63	750S5-1
16S5-50SG10M	196099	2" Leg 7/16" Crown 16ga GAL	Heavy Wire 16 ga.	10.8	0	63	73033-1
17 S5 SERIES: 17-	-GAUGE 7/10	6" CROWN WIRE STAPLES					
17S5-19G	549371	3/4" Leg 7/16" Crown 17ga Flash GAL	Medium Wire 17ga.	31.68	0	70	
17S5-22G	196105	7/8" Leg 7/16" Crown 17ga Flash GAL	Medium Wire 17ga.	28.16	0	56	
17S5-25G	912352	1" Leg 7/16" Crown 17ga Flash GAL it	Medium Wire 17ga.	24.64	0	70	420CE 1 E20CE 1
17S5-28G	549395	1-1/8" Leg 7/16" Crown 17ga Flash GAL	Medium Wire 17 ga.	21.12	0	70	438S5-1, 538S5-1,
17S5-31G	549401	1-1/4" Leg 7/16" Crown 17ga Flash GAL	Medium Wire 17 ga.	21.12	0	56	650S5-1, 651S5-1
17S5-34G	549418	1-3/8" Leg 7/16" Crown 17ga Flash GAL	Medium Wire 17 ga.	17.6	0	70	
17S5-38G	449428	1-1/2" Leg 7/16" Crown 17ga Flash GAL	Medium Wire 17 ga.	17.6	0	56	
17S5-41G	313675	1-5/8" Leg 7/16" Crown 17ga Flash GAL	Medium Wire 17 ga.	17.6	0	56	650S5-1, 651S5-1,
17S5-44G	541477	1-3/4" Leg 7/16" Crown 17ga Flash GAL	Medium Wire 17 ga.	14.08	0	70	750S5-1
17S5-50G	196112	2" Leg 7/16" Crown 17ga Flash GAL it	Medium Wire 17 ga.	14.08	0	56	73003 1
1-1/4" WIDE CRO	WN STAPLE	ES, (.074"x .037"), 5/8" and 3/4" LEGS					
B34C	313736	3/4" Leg 1-1/4" Crown CTN Closing	Carton Closing	2.4	10	360	DS-3219, BTP12180, D19, D19AD3/4
B58C	549494	5/8" Leg 1-1/4" Crown CTN Closing	Carton Closing	2.4	10	420	DS-3219, BTP12180, D19, D19AD
380 SERIES 1/2" (	CROWN FIN	E WIRE (.036"x .027") FURNITURE STAPLE (L	ONG STICK)				
BA-38006LS	550261	1/4" Leg 1/2" Crown 380 Series	Fine Wire -20 ga.	24	8	440	
BA-38008LS	196419	5/16" Leg 1/2" Crown 380 Series	Fine Wire 20 ga.	21	8	480	21C00D 21C00 ALM
BA-38010LS	550322	3/8" Leg 1/2" Crown 380 Series	Fine Wire 20 ga.	18	8	432	21680B, 21680-ALM
BA-38012LS	550339	1/2" Leg 1/2" Crown 380 Series	Fine Wire 20 ga.	15	8	400	
71 SERIES 3/8" CI	ROWN FINE	WIRE (.027"x.023") FURNITURE STAPLE					
BA-7106	541552	1/4" Leg 3/8" Crown 71 Series	Fine Wire 22 ga.	25	12	528	
BA-7110	549319	3/8" Leg 3/8" Crown 71 Series	Fine Wire 22 ga.	25	10	440	
BA-7110SW	196426	3/8" Leg 3/8" Crown 71 Series	Fine Wire 22 ga.	1	10	440	21671B, 21671B-ALM,
BA-7112	549326	1/2" Leg 3/8" Crown 71 Series	Fine Wire 22 ga.	25	8	352	21671B-LM
BA-7112SW	196433	1/2" Leg 3/8" Crown 71 Series	Fine Wire 22 ga.	25	8	352	210/15 211
BA-7114	549333	9/16" Leg 3/8" Crown 71 Series	Fine Wire 22 ga.	25	8	320	
97 SERIES 3/16" (	CROWN FIN	E WIRE (.036"x.027") STAPLE					
BA-9710CLS	549449	3/8" Leg 3/16" Crown 97 Series	Fine Wire 20 ga.	13.3	12	864	S3297, BA-T510, BA-T407, 21697B
1" CROWN, CORE	RUGATED, 1/	/2", 3/8" LEG STAPLES					
BA-W12	427969	1/2" Leg, 1" Crown	Corrugated	6.91	0	85	CF15-2
BA-W9	427983	3/8" Leg, 1" Crown W9	Corrugated	9.21	0	85	CF15-2
		· · · · · · · · · · · · · · · · · · ·					
BCAR U, 3/4" LEG	CROWN B	EDDING STAPLE					
BCS31P-TAPE	196457	3/4" Leg BCAR 16ga Divergent	U Crown Bedding	29.18	0	80	BCAR1B-495-92L, BCAR-2S
DOODII IAIL	130737	S, . Log Dorin rogu Divorgent	5 510Wii Deduling	20.10			50AIII5 433-32L, 50AII-23
1/2" CROWN, 1" L	EG HEAVY	WIRE STAPLE					
8DX	448271	1" Leg 1/2" Crown 16ga Divergent	Heavy Wire 16 ga.	24	0	80	438S4-1, 538S4-1, 650S4-1
UDA	<del>11</del> 02/1	r Leg 1/2 Grown loga Divergett	ilicavy vville 10 yd.	24	U	00	43034-1, 33034-1, 03034-1
SB103020 SERIES	S - 1/2" CRO	WN, (.103"x.020"), 3/8"- 5/8" PLIER STAPLES					
SB1030201/22M	338920	1/2" Leg 1/2" Crown SB103020 Series GAL	Plier	2.1	20	960	
SB1030203/82.9	542481	3/8" Leg 1/2" Crown SB103020 Series GAL	Plier	2.49	20	960	P51-10B
SB1030205/82.5	290365	5/8" Leg 1/2" Crown SB103020 Series GAL	Plier	2.49	20	840	
11.130200, 02.0			: :: <del>=</del> :				

STAPLE -	1001 2616	ection Guide			9	IAPI	LE - 1001 Selection Guide
Item Number	Reference	# Description	Туре	Pack	Case	Skid	Application Tools
SB5019 SERIES	- 1/2" CROWI	N, (.050"x.019"), 1/2", 3/8", 5/8" PLIER STAPLES					
SB50191/2-6M	549487	1/2" Leg 1/2" Crown SB5019 Series GAL	Plier	6	10	800	
SB50193/8-8M	549470	3/8" Leg 1/2" Crown SB5019 Series GAL	Plier	8.06	10	800	 P51-5B
SB50195/8-4M	818784	5/8" Leg 1/2" Crown SB5019 Series GAL	Plier	4	20	1080	
3D30133/0-4IVI	010704	3/0 Leg 1/2 Grown SD3013 Series GAL	1 1161		20	1000	
SBNK SERIES -	3/16" CROW!	N, (.040"x .023"), 5/32" to 9/16" FINE WIRE STAP	PLE				
SB97-1GLS	442399	1" Leg 3/16" Crown SB97 Series CP	Fine Wire 20 ga.	5	12	864	21697B
		•	<u> </u>				
9/16" CROWN, 1	1/4", 3/8" LEG						
SBNK40231/2-10	196877	1/2" Leg 1/2" Crown SBNK Series	Fine Wire	10	20	400	TU20-7, T27-7, T28-11, T31-2, 21684B
SBNK40233/16	196884	3/16" Leg 1/2" Crown SBNK Series	Fine Wire +D4	10	20	1200	TU20-7, T27-7, T28-11, T31-2, 21684B
9/16" CROWN, 1	1/4", 3/8" LEG						
SCCR251/4	196938	1/4" Leg 9/16" Crown 23ga GAL	Fine Wire 23 ga.	5	20	2380	
SCCR253/8	315181	3/8" Leg 9/16" Crown 23ga GAL	Fine Wire 23 ga.	5	20	1680	
CL CEDIEC, E/AC	e" CDOMAN / O	EOU v. 03EU\ 1/3U to 1 1/3U LEC					
		50" x .035"), 1/2" to 1-1/2" LEG					
SL50351-1/2G	345713	1-1/2" Leg 5/16" Crown 18ga GAL	Medium Wire 18 ga.	3	10	600	SL150
SL50351-1/8G	542658	1-1/8" Leg 5/16" Crown 18ga GAL	Medium Wire 18 ga.	3	10	600	\$32\$L-1, \$32\$L-0C
SL50351/2G-7M SL50351G	481551 542665	1/2" Leg 5/16" Crown 18ga GAL	Medium Wire 18 ga.	7 	10	600	\$32\$L-1 \$32\$L-1, \$32\$L-0C
SL50351G SL50353/4G	427115	1" Leg 5/16" Crown 18ga GAL	Medium Wire 18 ga.  Medium Wire 18 ga.	5	10	600	\$32\$L-1, \$32\$L-0C \$32\$L-1, \$32\$L-0C
SL50355/8G	549357	3/4" Leg 5/16" Crown 18ga GAL 5/8" Leg 5/16" Crown 18ga GAL	Medium Wire 18 ga.	<u>5</u>	10	800	\$323L-1, \$323L-0C
SL50353/8G SL50357/8G	549364	7/8" Leg 5/16" Crown 18ga GAL	Medium Wire 18 ga.	5	10	480	\$32\$L-1
0130037700	343004	7/0 Log 3/10 Grown rogu GAL	Wicdiam White to gu.	<u> </u>		700	00201
3/8", 1/4" LEG S	TAPLE						
SP191/4	455071	1/4" Leg 3/8" Crown 19ga GAL	Medium Wire 19 ga.	5	40	3840	P3-IND
STCR 2115 SER	IES - 7/16" PO	WERCROWN® STAPLES (.021"x .015") 1/4", 3/8	" LEG PLIER STAPLES				
STCR21153/8	542719	3/8" Leg 7/16" Crown STCR 2115 Series	Plier	5	20	2400	B8P(02245)
STCRP21151/4	528499	1/4" Leg 7/16" Crown STCR 2115 Series	Plier	5	100	3600	B8P(02245)
7/16" WIDE CRO	OWN PACKAG	GING STAPLES, 1/4", 3/8" LEG PLIER STAPLES					
STH50191/4-5M	542771	1/4" Leg 7/16" Crown STH 5019 Series	Plier	5.04	20	1260	P6C-8, USO56
STH50193/8-5.8	196945	3/8" Leg 7/16" Crown STH 5019 Series	Plier	5.88	20	1080	P6C-8, US056
1-3/8" WIDE CR	OWN STICK	PACKAGING STAPLES, (.074 "x .037"), 3/4'', 5/8'	"IFG				
SW74373/4	315846	3/4" Leg 1-3/8" Crown SW7437 Series Stick	Carton Closing	2.4	10	360	DS-3522, BTFP12181, D16-2, D16-2AD, F84-138
SW74375/8	449995	5/8" Leg 1-3/8" Crown SW7437 Series Stick	Carton Closing	2.4	10	420	DS-3522, BTF 12181, D16-2, D16-2AD, F84-138
0 0 0 1 40 1 3   0	440000	3/0 Leg 1 3/0 Grown GW7797 Genes Glick	ourton closing	2.4	10	420	50 0322, 5111 12101, 510 2, 510 2A5, 104 100
1-3/8" WIDE CR	OWN STICK	PACKAGING STAPLES, (.090"x .040"), 3/4", 5/8"	, 7/8" LEG				
SW90403/4	542795	3/4" Leg 1-3/8" Crown SW9040 Series Stick Pkg	Carton Closing	2	10	360	
SW90405/8	542801	5/8" Leg 1-3/8" Crown SW9040 Series Stick Pkg	Carton Closing	2	10	420	D16-2, D16-2AD,
SW90407/8	456020	7/8" Leg 1-3/8" Crown SW9040 Series Stick Pkg	Carton Closing	2	10	350	F84-138
1-1/4" WIDE CR	OWN STICK I	PACKAGING STAPLE, (.090"x .040"), 1-1/2" LEG					
SW9060-112	847135	1-1/2" Leg 1-1/4" Crown SW9060 Series Stick	Carton Closing	4	2	84	BTFP12182
1-3/8" WIDE CR	OWN COIL PA	ACKAGING STAPLES, (.074"x .037"), 1/2", 5/8",	3/4" LEG				
SWC74371/2-1M	362147	1/2" Leg 1-3/8" Crown SWC Series Coil Pkg 1M Rolls	Carton Closing	24	0	56	D60ADC, D61ADC, D62ADC
SWC74371/2-4M	999988	1/2" Leg 1-3/8" Crown SWC Series Coil Pkg 4M Rolls	Carton Closing	24	0	54	FC95EC Box Machine, FC96EC Box Machine
SWC74373/4-1M	240646	3/4" Leg 1-3/8" Crown SWC Series Coil Pkg 1M Rolls	Carton Closing	24	0	56	D60ADC, D61ADC, D62ADC
SWC74373/4-4M	542849	3/4" Leg 1-3/8" Crown SWC Series Coil Pkg 4M Rolls	Carton Closing	24	0	54	FC95EC Box Machine, FC96EC Box Machine
SWC74375/8-1M	521810	5/8" Leg 1-3/8" Crown SWC Series Coil Pkg 1M Rolls	Carton Closing	24	0	56	D60ADC, D61ADC, D62ADC
SWC74375/8-4M	196952	5/8" Leg 1-3/8" Crown SWC Series Coil Pkg 4M Rolls	Carton Closing	24	0	54	FC95EC Box Machine, FC96EC Box Machine
7/32" CROWN 1	8-GAUGE (.05	0"x.035") STAPLE, 1/4" - 1-1/2" LEG					
SX50351-1/8DP	196969	1-1/8" Leg 7/32" Crown 18ga	Medium Wire - 18ga.	3	10	800	S32SX-1 Series, SB150SX
5/10001 1/0D1	100000	, o 209 //02 0/044// logu	modium vviid - 10ga.	J	10	300	5020A 1 361163, 3D1303A

# IC60-1 INDUSTRIAL GRADE

From job site to production floor the highly versatile IC60-1 continues to stand out as the "go-to" pneumatic nailer.





Tool Weight: 5.7 lbs.

Driving Power: 445 inch lbs. @ 100 psi
Magazine Capacity: 300 to 350
depending on nail size
1" to 2-1/4" (2d to 7d)

Designed for maximum performance with reduced jamming and increased durability of driver blades, bumpers and O-rings. Ideal for decks, skids, pallets, crates, case sides, fencing and more.

For inquires please contact Bostitch® Industrial at

1-800-832-3080

or email at orders@bostitchindustrial.com

See our full line of industrial grade tools at www.BostitchIndustrial.com



## **SPENAX<sup>™</sup> RINGS - Tool Selection Guide**

#### **RING DESCRIPTORS**

AL=Aluminum BT=Blunt Tip (nothing means sharp tips)

HTGL=Hi-Tensile Galvanized BB=Brite Basic

RG and G=Regular Galvanized

SS=Stainless

	TOOLS		WIRE SIZE		CLOSURE SIZE (I.D. MINMAX.)	RING PART	RING DESCRIPTION	RING/F			
1	SC73462	С	16 GA	3/8''	1/16''-1/18'', 1.6-3.2mm	RING316AL130B	3/32 16GA AL CRING BT	13000	1	100	
2	SC760, SC760CT,	С	16 GA	1/2''	SC760, SC760CT:	RING516G100	1/2 16GA GL CRING	10000	1	100	
	SC761				1/8''-7/32'', 3.2-5.6mm,	RING516G100B	1/2 16GA GL CRING BT	10000	1	100	
					SC761: 3/16''-7/32'', 4.8-5.6mm	RING516SS100	1/2 16GA SS CRING	10000	1	100	
						RING516SS100B	1/2 16GA SS CRING BT	10000	1	100	
3	SC7, SC7C, SC7E,	С	15 GA	3/4''	SC7, SC7E , SC77XE, SC4LWH:	RING15100B	3/4 15GA BB CRING BT	10000	1	100	
	SC77XE				5/16''-27/64'', 7.9-10.7mm	RING15100P	3/4 15GA BB CRING	10000	1	100	
					SC7C: 3/16''-11/32'', 4.8-8.7mm	RING15G100B	3/4 15GA GL CRING BT	10000	1	100	
						RING15G100P	3/4 15GA GL CRING	10000	1	100	
						RING15SS100B	3/4 15G SS CRING BT	10000	1	100	
4	SC742, SC743,	С	16 GA	3/4''	SC742 (Short Mag.), SC743:	RING16G110	3/4 16GA GL CRING	11000	1	100	
					3/16''-11/32'', 4.8-8.7mm	RING16G110B	3/4 16GA GL CRING BT	11000	1	100	
						RING16SS110	3/4 16GA SS CRING	11000	1	100	
5	TR201, TR203,	D	15 GA	3/4''	1/4''-3/8'', 6.4-9.6mm	RINGSR15	3/4 15GA BB BOST DRING	10000	1	100	
	TR315					RINGSR15SS	3/4 15GA SS BOST DRING	1000	1	100	
6	RINGER9/16	D	16 GA	9/16''	3/16'', 4.8mm	RINGR15G50	9/16 15GA GL DRING	2500	10	60	
						RINGR15G50B	9/16 15GA GL DRING BT	2500	10	60	
						RINGR15SS50	9/16 15GA SS DRING	2500	10	60	
						RINGR15SS50B	9/16 15GA SS DRING BT	2500	10	60	
7	P7	С	16 GA	11/16''	9/32'' - 23/64'', 7.1mm- 9.1mm	RING616G50	1/2 16GA GL CRING	2500	10	60	
						RING616G50B	1/2 16GA GL CRING BT	2500	10	60	
						RING616SS50	1/2 16GA SS CRING	2500	10	60	
8	HFP9	D	9 GA	1-3/16''	7/16'', 1.1mm	RING09AL25	1 1/2 9GA AL DRING BT	2500	1	100	
۵	SC50T, SC50HP	С	11 GA	1-1/2''	9/16''-5/8'', 14.3-15.9mm	RING11AL40	1 1/2 11GA AL CRING	1600	1	96	
9				",-	4,10 4,0 1,110 10011111		,				
						RING11RG40	1 1/2 11GA RGL CRING	1600		96	
							,				
						RING11RG40B	1 1/2 11GA RGL CRING BT	1600	1	96	
						RING11SS40	1 1/2 11GA SS CRING	1600		96	

#### ADDITIONAL RINGS

RING PART	DESCRIPTION	RING/PACK	PACK/CASE	CASE/SKID
RING516N50P	1/2 16G BB DRING	10,000	1	100
RINGCC16G10M	3/4 16G BB CONT. COIL CRING	10,000	13	4
RINGCC16SS10M	3/4 16G SS CONT. COIL CRING	10,000	13	4
RINGHR14SS	14MM 17GA SS DRING	10,000	1	100
RING14NSPHR	3/4 14G BB SUPER POLISHED DRING LOOSE	11,000	Rings/25lbs box	
RING315AL100	3/32 15G AL CRING	10,000	1	100
RING1714G100S	1-1/16 14GA CL CRING BT	5,000	1	100

## **SPENAX™ RINGS - Tool Selection Guide**

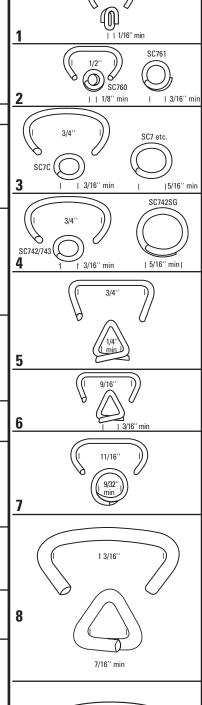
#### **INDUSTRIAL**

#### **TOOL DESCRIPTORS**

C=Tight Closure E=Extended Nose XE=Extra, Extended Nose

#### **SUGGESTED APPLICATIONS**

Small bag closure, picture wire, small caging, arts and crafts, cords, cables, light wire to wire	
Bungee (w/SC760), oil absorption socks, small dia. auto controls, small rope, bag closure and elec. strain r	relief
Bungee (w/SC760), oil absorption socks, small dia. auto controls	
Insulation, lobster bait bag, cargo nets	
Bag closure, netting, bait bag, traps, pots and cages (crab, eel, shrimp, lobster, mink, bird, ect)	
Automotive seating, bagging, bungee (w/SC7C)	
Bedding (ticking to innerspring/borderwire, pocketed coils), auto seats, upholstery	
Bungee, caging, auto control cables, ropes	
Automotive seating	
Caging, insulation, silt fence, rope tying	
Nursery (root ball), caging, auto seats, bedding	
Bagging, oil socks, novelty items, components	
Lobster trap heads (w/SC742 short mag.), bait bag (w/SC742), insulation, novelty/components	-
Lobster traps heads (w/SC742 short mag.), bait bag, insulation, novelty/components	
Furniture, bedding, ticking to innerspring	
Novelty, components	
Nursery pot tagging, crafts, bag closure	
Tagging, bagging	
Trap and cage repair	
Lobster traps heads, bait bags	ŀ
Nursery (root ball, pot tagging), bagging, crafts	
Bagging, crafts	
Bird control netting	
Fence tensioning wire, signs, mending, bundling, bagging, crafts, stringing lights	
Garland on wire, component assembly	
Fencing/large bagging, stringing lights and garland to wire	
Fencing, large bagging, concrete reinforcement wire, rubber tree staking (nursery)	ľ
Concertina wire, control cables	
Garland, lighting (stringing on wire), electrical cable strain relief, rope to mesh, bungee cords	
Oil absorption socks	



1 1/2''

9/16" min

# **TOOL INDEX**

Item Number	Ref#	Description   Weight	Page Number
0-2245	542948	STCR2115 Series Stapler 7/16" 1/4" – 3/8"   1.11 lbs	31
21671B	536715	71 Series 3/8" Crown 5/32" – 9/16"   2.24 lbs	14, 25, 37
21671B-ALM	840914	71 Series Stapler Double Length Magazine Autofire   2.9 lbs	14, 37
21671B-LM	542955	71 Series Stapler Double Length Magazine 5/32" – 9/16"   19.63 lbs	25, 37
21680B	548886	80 Series Stapler 5/32" – 9/16"   2.24 lbs	14, 25
21680B-ALM	542962	80 Series Stapler Double Length Magazine Autofire 5/32" – 9/16"   2.82 lbs	14, 37
21684B	462918	84 Series Stapler 3/8" Crown 5/32" – 5/8"   2.26 lbs	(Not pictured)
21697B	548879	97 Series Stapler 3/16" Crown 3/8"   2.24 lbs	(Not pictured)
438S2-1	427471	16ga Stapler 1" Crown 1/2" – 1-1/2"   6.1 lbs	16, 17, 18, 20
438S2R-1	286368	16ga Stapler 1" Crown Roofing version 1/2"— 1-1/2"   6.57 lbs	20
438S4-1	442665	16ga Stapler 1/2" Crown 1/2"— 1-1/2"   5.48 lbs	14, 17, 23, 24
438S5-1	548466	16ga Stapler 3/4" – 1-1/2"   5.44 lbs 12, 13, 14,	24 (Clip Kit on p.14)
450S2-1	286405	16ga Stapler 1" Crown 1/2" – 2"   5.73 lbs	14, 20, 26, 28, 34
538S4-1	381035	16ga Stapler 1/2" Crown 3/8"—1-1/2"   5.69 lbs	11, 14, 16, 21, 27
538S5-1	596887	16ga Stapler 7/16" Crown 1/2" – 2"   5.63 lbs	11, 14, 21, 27
650S4-1	286429	16ga Stapler 1/2" Crown 1"-2"   7.01 lbs	18, 15, 17, 21, 27
650S5-1	445703	16ga Stapler 7/16" Crown 1"-2"   6.7 lbs	11, 15, 17, 21, 27
651S5-1	159797	16ga Stapler 7/16" Crown 1"-2"   6.44 lbs	15
750S4-1	924553	16ga Stapler 1/2" Crown 1-1/2" – 2"   7.76 lbs	9, 36
750S5-1	542979	16ga Stapler 7/16" Crown 1-1/2" – 2"   7.73 lbs	(Not pictured)
863S4-1	159803	15ga Stapler 1/2" Crown 1-1/2" – 2-1/2"   8.2 lbs	11, 21
BCAR1B-495-92L	196440	16ga Stapler 3/8" Crown 3/4" Leg   10 lbs	24
BCAR-2S	982416	16ga Round Stapler 3/8" Crown Double Fire   9.72 lbs	24
BRT130	979188	Nailer .131165 4" – 5-1/8"   17.98 lbs	20
BT35B-1	549074	18ga Brad Nailer 5/8" – 1-3/8"   3.51 lbs	15, 17, 22, 27

**TOOL INDEX INDEX PAGES** 

Item Number	Ref#	Description   Weight	Page Number
BT35B-3	548800	18ga Brad Nailer 5/8" – 1-3/8"   3.44 lbs	15, 17, 22, 27
BT50B-1	850524	18ga Brad Nailer 1-3/8" – 2"   3.18 lbs	15, 17, 22, 27
BT50B-3	549067	18ga Brad Nailer 1-3/8" – 2"   3.6 lbs	15, 17, 22, 27
BTFP12180	196471	Manual Stapler 1-1/4" Crown 3/4" – 5/8"   7.33 lbs	33
BTFP12181	196488	Manual Stapler 1-3/8" Crown 5/8" – 7/8"   7.32 lbs	33
BTFP12182	847142	Air Stapler 1-1/2" Crown 1-1/2"   17.51 lbs	33
CF15-2	427952	Stapler Corrugated 1" Crown 3/8" – 5/8"   7.02 lbs	11, 17, 28
D62ADC	469443	Packaging SWC Coil Stapler 1/2" – 3/4"   6.68 lbs	33, 34
DS-3219	630577	Packaging C Series Stick Stapler 5/8" – 3/4"   7.31 lbs	33
DS-3522	779672	Packaging SW74/90 Series Stick Stapler 5/8" - 7/8"   6.9 lbs	33
ESD-450S2P	424746	1" 16ga Stapler 6 Layer Clinching 1/2" – 2"   10.1 lbs	34
F84-138	993525	Stapler 1-3/8" Crown with plates for SW74 & SW90 Series 5/8"-7/8"   88.33 lbs	35
FC96EC	817404	Packaging SWC Coil Stapler 1/2" – 3/4"   250 lbs	35
HFP9	543099	9ga D-Ring Stapler 7/16"   1.64 lbs	11, 32, 36, 38
IC60-1	744984	.080 X .090 Coil Nailer 1" – 2-3/8"   7.1 lbs 10, 2	0, 24, 28, 37, 45
JB600	851965	STCR Series Stapler 7/16" Crown 1/4" – 9/16"   2.81 lbs	31
N100C-1	261078	.099162 Angle Coil Nailer 1-1/2"—4"   13.34 lbs	10
N64084-1	381004	.084 Angle Coil Nailer 1-1/4"— 2-1/2"   8.22 lbs	10, 22
N64099-1	381011	.099 Angle Coil Nailer 1-1/4" — 2-1/2"   8.29 lbs	10, 22
N70CB-1	447103	.099 Angle Coil Nailer 1-1/2"— 2-3/4"   9.95 lbs	10, 22
N70CBPAL	545403	.099 Angle Coil Nailer Mounted 1-1/2"— 2-3/4"   8.41 lbs	10
N89C-1P	167587	.099148 Nailer 2"- 3-1/4"   9.91 lbs	11, 20
P3-IND	491635	SP191/4 Series Stapler 1/4" - 3/8"   0.6 lbs	31
P51-10B	684587	Stapler SB103020 Series 1/2" Crown 3/8" – 5/8" Leg   7.19 lbs	34
P51-5B	678661	SB5019 Series Stapler 1/2" Crown 3/8" – 5/8"   6.55 lbs	34

# **TOOL INDEX**

Item Number	Ref #	Description   Weight	Page Number
P6C-6	480926	STCR2619 Series Stapler 1/4" – 3/8"   1.11 lbs	31
P6C-8	733220	STCR5019 Series Stapler 1/4" – 3/8"   1.13 lbs	31
P6C-8P	475055	P-Point Blade Stapler 3/4" Crown 1/4" – 3/8"   1.13 lbs	31
P7	594005	16ga Stapler 9/32" Closed C-Ring   0.8 lbs	31
RINGER9/16	196846	16ga Stapler 3/16" Closed D-Ring 9/16"   1.24 lbs	38, 39, 46
S32SL-1	549098	18ga Stapler 5/16" Crown 1/2" – 1-3/8"   3.4 lbs	15, 17, 22, 27
S32SL-0C	196853	18ga Stapler 5/16" Crown Outward Clinch 5/8" – 1-3/8"   3.6 lbs	25
S32SX-1	549081	18ga Stapler 7/32" Crown 1/2" – 1-1/2"   3.4 lbs	15, 17, 22, 27
SC50HP	196891	11ga Stapler Manual 9/16" Closed C-Ring 1-1/2"   10.6 lbs	37, 38, 39
SC50T	196907	11ga Stapler Air 9/16" Closed C-Ring 1-1/2"   24.39 lbs	32, 37, 39
SC7	952327	15ga Stapler 5/16" Closed C-Ring 3/4"   3.88 lbs	24, 30, 32, 37, 38, 39, 46
SC73462	159773	16ga Stapler 1/16"-1/8" Closed C-Ring 3/8"   3.86 lbs	32, 36
SC73462A	196914	16ga Stapler 3/8" C-Ring   5 lbs	32, 36, 46
SC742	167938	16ga Stapler 3/16" Closed C-Ring 3/4"   4.28 lbs	36, 38, 39, 46
SC743	462925	16ga Stapler 3/16" Closed C-Ring 3/4"   3.87 lbs	32, 36, 39, 46
SC760	374362	16ga Stapler 1/8" Closed C-Ring 1/2"   3.96 lbs	32, 38, 46
SC761	127192	16ga Stapler 3/16" Closed C-Ring 1/2"   3.94 lbs	31, 39, 46
SC77XE	905514	15ga Stapler Long Nose 5/16" Closed C-Ring 3/4"   4.27 lbs	37, 46
SC7C	543334	15ga Stapler 3/16" Closed C-Ring 3/4"   3.91 lbs	39, 32, 46
SC7E	196921	15ga Stapler Extended Nose 3/16" Closed C-Ring 3/4"   3.94 lbs	37, 46
TR201	963347	15ga Stapler Spring Return Reg Magazine D-Ring 3/4"   4.19 lbs	15, 25, 32, 46
TR203	807993	15ga Stapler Spring Return Long Magazine D-Ring 3/4"   4.33 lbs	15, 25, 32, 46
TR315	182832	15ga Stapler Air Return High Speed Long Magazine D-Ring 3/4"   4.55 lb	15, 25, 32, 46
US056-1	471224	STCR5019 Series Stapler 7/16" Crown 1/4"-9/16"   3.27 lbs	21

# **INDEX PAGES**

APPLICATION	PAGES
Automotive Control Cables	36
Automotive Seating	36
Automotive Trim Assembly	36
Bag Closure Sealing	36
Bait Bag Closure	36
Barbed Tape Loop Assembly	36
Boat Seating	14, 25
Box Closing	29 - 35
Box Frame Assembly, Build-Up	24
Bungee Loop Forming	32, 39
Cabinet Assembly	16, 17, 19, 22
Cabinet Face Frame Assembly	
Cage Assembly	36, 38
Cargo Netting	36
Carton Sealing/Closing	29 - 35
Carton to Pallet Connecting	34
Case Back Assembly	22, 26
Case Goods Structural Assembly	16 - 17
Concertina Wire Assembly	36
Concrete Pipe Re-enforcement	36
Container Sealing	30 - 32
Corner Block Connection	14, 15
Corner Guards to Frame	24, 25
Corrugated to Wood	14, 34
Crafts Assembly	36
Crate Assembly	9-11
Crate Framing	11

APPLICATION	PAGES
Decorative Trim Attachment 15	5, 16, 17, 27
Door Frames	17, 27, 28
Door Stile Assembly	17, 22, 28
Drawer Assembly	16, 17, 22
Drug Store Bagging	31
Dry Cleaning Tagging	31
Drywall Attachment	20, 21
Drywall Exterior Attachment	20, 21
Duplex Nailing	20
Edge Roll to Borderwire	15
Electrical Cable Assembly	36
End Cap Fabrication	36
Engineered Lumber Framing	20
Fabric Stapling, Loop	30 - 32
Fabric to Cardboard	25
Fabric to Wood frame	16, 25
Fence (Panel) Assembly	36 - 38
Fence (Picket) Assembly	36 - 38
Fence Sign Attachment	11
Fence tensioning Wire Attachment	11, 36
Flange to Foam	23 - 25
Flange to Innerspring / Borderwire	24
Flat Assembly (Box Frame)	24
Flooring	21
Flower Wrapping	31, 32
Framing Construction	20
Furniture Assembly	14, 15

APPLICATION	PAGES
Furniture Frame Knock-up	15
Furniture Packaging	14
Garland Applications	36
Header Card Attachment	31
House Wrap Attachment	20
Insulation Heat/Sound	39
Joint Assembly	17, 22
Labeling	36, 39
Lightweight Manufacturing	31
Lobster, Crab, Eel Pot Assembly	38
Log Home Construction	20
Machine Mount	36
Mattress Re-building	25
Netting Assembly	36, 39
Novelty/Crafts	36
Nursery Applications	39
Oil Absorption Socks	36
Pallet (Block) Assembly	10
Pallet (Hardwood) Assembly	10
Pallet (Stringer) Repair	11, 20
Pallet Assembly	10
Pallet Repair	10
Partial Overlap Carton Sealing	34
Pinning, Decorative Molding	17
Pocket Coil to Pocket Coil	24
Pole Barn Framing	20
Pot Assembly	36, 38

APPLICATION	PAGES
Pot Tagging (Nursery)	39
Propex to Frame	14
Razor Wire Loop Assembly	39
Ring Assembly (Chain Link Crafts)	38
Roofing	20, 21
Roofing Felt Attachment	20
Root Ball Tightening	39_
Rope Loop Forming	36, 39
RV Trim Assembly	37
Sheathing Construction	20, 21
Sheet Metal/Wood Assembly	20, 21
Shipping Room Packaging	31 - 35
Siding	21
Silt Fencing Assembly	39_
Spring Clip to Chair Rail	14
Spring Up	14, 24
Spring Up, Box Frame	24
Steel Band to Seat Rail	14
Timber Framing	20
Trap Assembly	36, 38
Tray (Vegetable)	34
Tree Support	36, 39
Trim Work	17, 22
Truss Assembly	21_
<u>Underlayment</u>	22
Window Frames	17, 28
Wire to Wire	36

